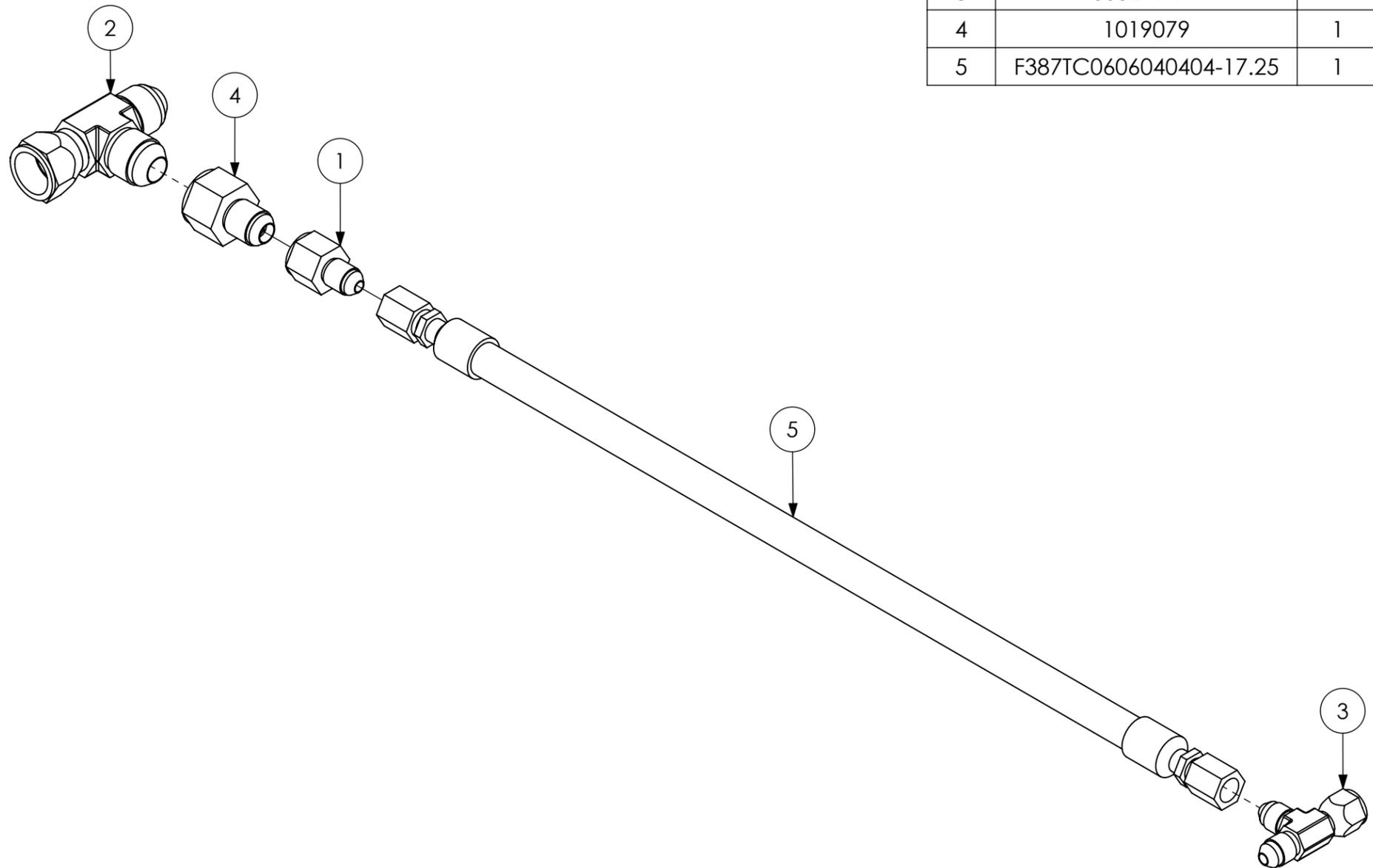


1 2 3 4 5 6 7 8 9 10 11 12

REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
22540	A	NEW RELEASE		JWC	3/6/2018

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	2406-6-4	1	ADAPTER, REDUCER, -6 JIC / -4 JIC
2	6602-8-8-8	1	ADAPTER, RUN TEE, SWIVEL, -8 JIC/-8 JIC/-8 JIC
3	6602-4-4-4	1	ADAPTER, RUN TEE, SWIVEL, -4 JIC/-4 JIC/-4 JIC
4	1019079	1	ASSEMBLY, STEERING ORIFICE, CSH
5	F387TC0606040404-17.25	1	HOSE ASSEMBLY, HYDRAULIC, 3000 PSI, -4FJX/-4FJX, 17.25"



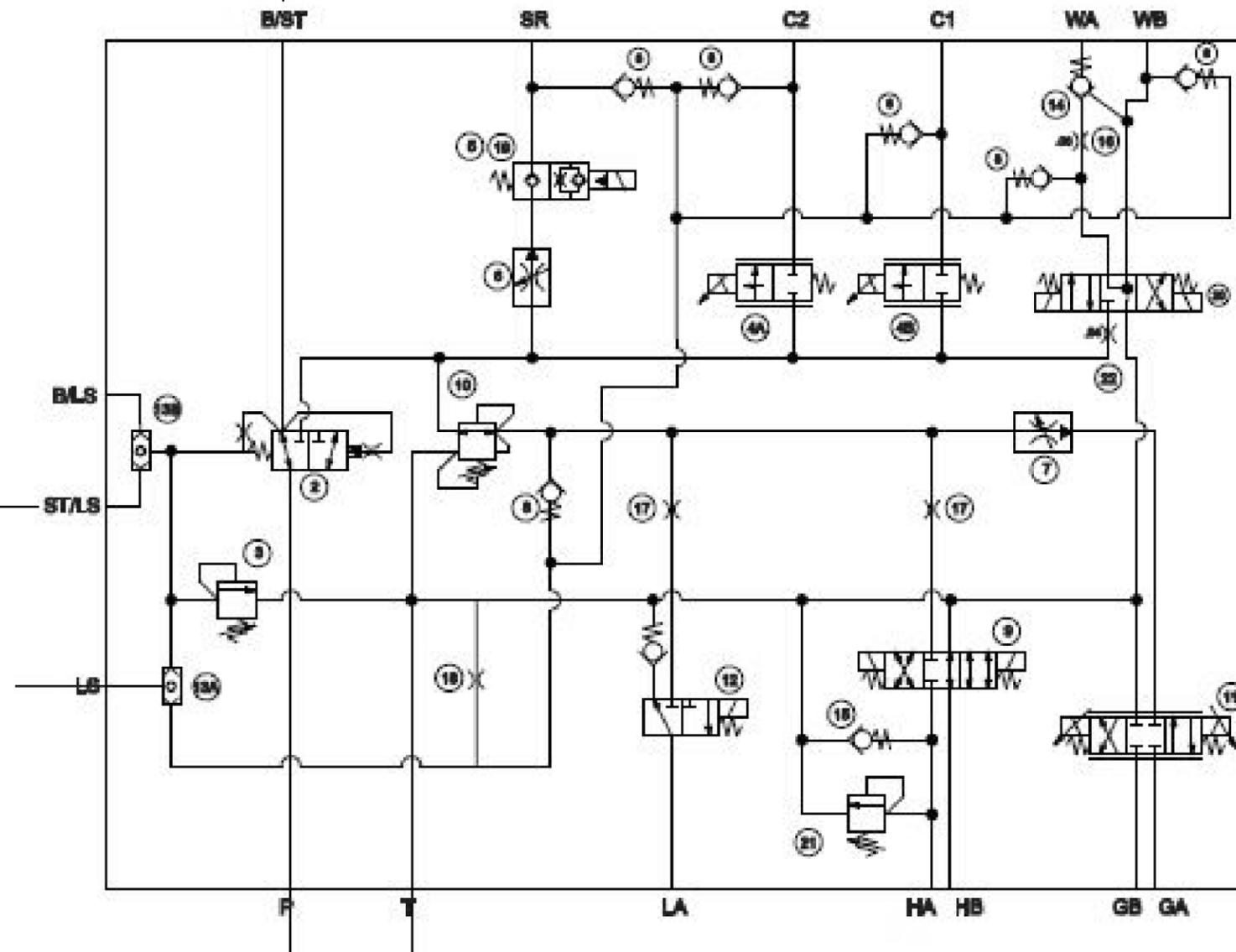
NOTES:
1.

<p>GENERAL FABRICATION TOLERANCE - INCH</p> <table border="1"> <tr> <td>></td> <td>0.000</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>0.000</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> </tr> <tr> <td>≤</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>~</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> <td>~</td> </tr> <tr> <td>±</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td>0.125</td> <td>0.188</td> <td>0.250</td> <td>0.500</td> <td>0.005</td> <td>0.010</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> </tr> </table>													>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	<p>SURFACE: 250</p>		<p>GENERAL MACHINING TOLERANCE</p>					<p>SURFACE: 125</p>		<p>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</p> <p>(REFERENCE DIMENSIONS)</p> <p>REFER TO TABLES FOR GENERAL TOLERANCES</p>			<p>APPROVALS</p> <p>DRAWN BY JWC</p> <p>CHECKED BY TWJ</p>		<p>DATE</p> <p>03/06/2018</p> <p>07/03/2018</p>		<p>1019062</p> <p>SERVICE KIT, CSH STEERING UPDATE</p>	
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000																																																													
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<p>ANGLE</p> <table border="1"> <tr> <td>±0.5°</td> <td colspan="2">±1.0°</td> <td colspan="2">±2.0°</td> <td colspan="2">±3.0°</td> <td colspan="2">±0.1°</td> <td colspan="2">±0.3°</td> <td colspan="2">±0.5°</td> </tr> </table>													±0.5°	±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°		<p>LeeBoy</p> <p>VT LEEBOY, INC.</p> <p>500 LINCOLN COUNTY PARKWAY EXT</p> <p>LINCOLNTON, NC 28092</p>		<p>THIRD ANGLE PROJECTION</p>		<p>SHT SIZE: B</p>		<p>SHT 1 OF 2</p>		<p>PART WEIGHT: 1.65 LBS</p>		<p>REV</p> <p>A</p>																																							
±0.5°	±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°																																																																

1 2 3 4 5 6 7 8 9 10 11 12

1019062 SERVICE KIT

.031



GENERAL FABRICATION TOLERANCE - INCH								SURFACE: $\sqrt{250}$		GENERAL MACHINING TOLERANCE						SURFACE: $\sqrt{125}$	
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000			
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~			
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094			
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°				

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:2



VT LEEBOY, INC.
500 LINCOLN COUNTY PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS		DATE	
DRAWN BY	JWC	03/06/2018	
CHECKED BY	TWJ	07/03/2018	
INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF VT LEEBOY, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF VT LEEBOY, INC. IS PROHIBITED			
THIRD ANGLE PROJECTION		SHT SIZE: B	

1019062	
SERVICE KIT, CSH STEERING UPDATE	
CHIPSREADER / HYDRO	
SHT 2 OF 2	PART WEIGHT: LBS
REV A	