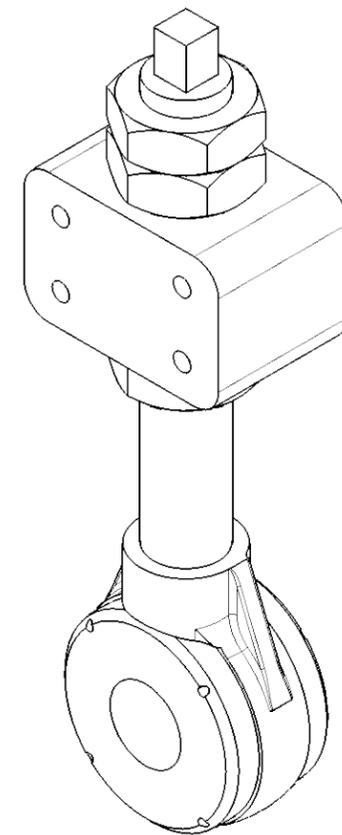
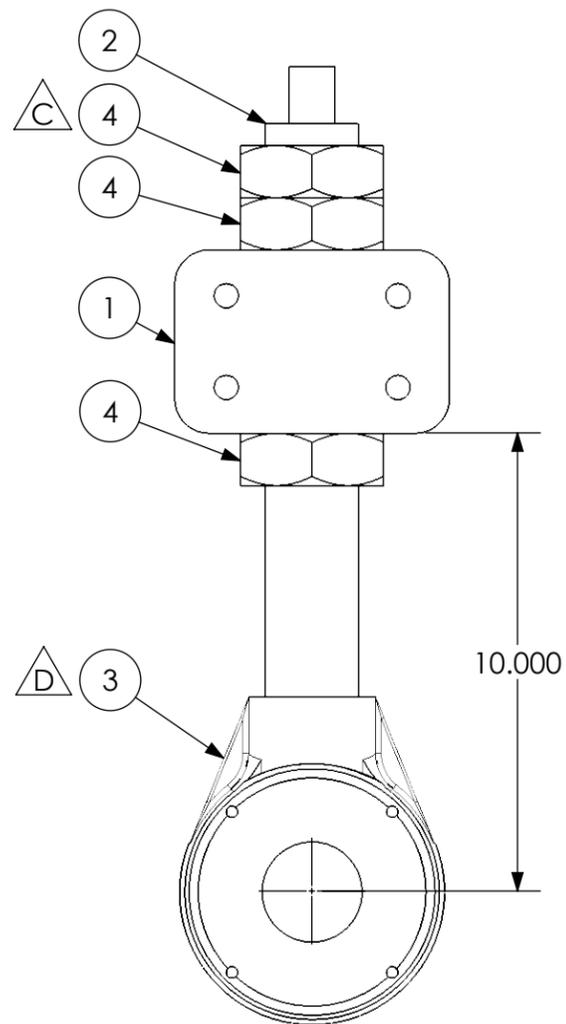


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27701	A	NEW RELEASE		JDS	10/12/2023
30104	B	REMOVE 989106, ADD 1029335		JDS	2/5/2024
31475	C	ADD JAM NUT	G2	JDS	12/4/2024
31545	D	REMOVE 1029335, ADD 989106	D2	JDS	12/18/2024

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	989505	1	MOUNT,AUGER BRACE END,8818
2	1026100	1	SHAFT, AUGER END MOUNT
3	989106	1	BEARING, PAVER, OUTER AUGER, PVR-1203
4	214-32-4.5-5	3	NUT,HEX,JAM,HEAVY,2-4.5,GR5



NOTES:

- 1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small> <small>(REFERENCE DIMENSIONS)</small> <small>REFER TO TABLES FOR GENERAL TOLERANCES</small>				<small>APPROVALS</small> <small>DRAWN BY</small> TWJ <small>CHECKED BY</small> TWJ		<small>DATE</small> 04/14/2022 12/18/2024		1026099 ASSEMBLY, AUGER END MOUNT		<small>INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED</small>		<small>THIRD ANGLE PROJECTION</small> <small>SHT SIZE: B</small>		<small>SHT 1 OF 1</small> <small>PART WEIGHT: 52.19 LBS</small>		<small>REV</small> D																																																																																								
<table border="1"> <thead> <tr> <th colspan="14">GENERAL FABRICATION TOLERANCE - INCH</th> <th colspan="2">SURFACE: 250</th> <th colspan="6">GENERAL MACHINING TOLERANCE</th> <th colspan="2">SURFACE: 125</th> </tr> <tr> <th>></th> <th>0.000</th> <th>3.000</th> <th>12.000</th> <th>24.000</th> <th>48.000</th> <th>96.000</th> <th>120.000</th> <th>240.000</th> <th>0.000</th> <th>1.000</th> <th>3.000</th> <th>6.000</th> <th>12.000</th> <th>36.000</th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>≤</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>~</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> <td>~</td> <td></td> <td></td> </tr> <tr> <td>±</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td>0.125</td> <td>0.188</td> <td>0.250</td> <td>0.500</td> <td>0.005</td> <td>0.010</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td></td> <td></td> </tr> <tr> <td>ANGLE</td> <td colspan="2">±0.5°</td> <td colspan="2">±1.0°</td> <td colspan="2">±2.0°</td> <td colspan="2">±3.0°</td> <td colspan="2">±0.1°</td> <td colspan="2">±0.3°</td> <td colspan="2">±0.5°</td> <td colspan="2"></td> </tr> </tbody> </table>														GENERAL FABRICATION TOLERANCE - INCH														SURFACE: 250		GENERAL MACHINING TOLERANCE						SURFACE: 125		>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000			≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~			±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094			ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°				<small>SHEET SCALE: 1:4</small>		<small>ST ENGINEERING LEEBOY, dba LEEBOY, 500 LINCOLN COUNTY PARKWAY EXT, LINCOLNTON, NC 28092</small>										
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