



REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
31612	A	NEW RELEASE		JDS	1/13/2025

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1026094	1	ASSEMBLY, AUGER, RH, 14"
2	989105	1	BEARING, PAVER, INNER AUGER, PVR-1102

**NOTES:**

1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small> <small>(REFERENCE DIMENSIONS)</small> <small>REFER TO TABLES FOR GENERAL TOLERANCES</small>				<small>APPROVALS</small> <small>DRAWN BY</small> JDS <small>CHECKED BY</small> TWJ		<small>DATE</small> 01/13/2025 01/13/2025		<b>1030923</b> ASSEMBLY, AUGER, RH, 14", WITH INNER BEARING																																																														
<small>GENERAL FABRICATION TOLERANCE - INCH</small> <table border="1"> <tr> <td>&gt;</td><td>0.000</td><td>3.000</td><td>12.000</td><td>24.000</td><td>48.000</td><td>96.000</td><td>120.000</td><td>240.000</td><td>0.000</td><td>1.000</td><td>3.000</td><td>6.000</td><td>12.000</td><td>36.000</td> </tr> <tr> <td>≤</td><td>3.000</td><td>12.000</td><td>24.000</td><td>48.000</td><td>96.000</td><td>120.000</td><td>240.000</td><td>~</td><td>1.000</td><td>3.000</td><td>6.000</td><td>12.000</td><td>36.000</td><td>~</td> </tr> <tr> <td>±</td><td>0.015</td><td>0.031</td><td>0.063</td><td>0.094</td><td>0.125</td><td>0.188</td><td>0.250</td><td>0.500</td><td>0.005</td><td>0.010</td><td>0.015</td><td>0.031</td><td>0.063</td><td>0.094</td> </tr> </table>														>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	<small>GENERAL MACHINING TOLERANCE</small> <table border="1"> <tr> <td>ANGLE</td><td>±0.5°</td><td>±1.0°</td><td>±2.0°</td><td>±3.0°</td><td>±0.1°</td><td>±0.3°</td><td>±0.5°</td> </tr> </table>		ANGLE	±0.5°	±1.0°	±2.0°	±3.0°	±0.1°	±0.3°	±0.5°	<small>SHEET SCALE: 1:6</small>		<small>ST ENGINEERING LEEBOY, dba LEEBOY, 500 LINCOLN COUNTY PARKWAY EXT, LINCOLNTON, NC 28092</small>		<small>INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.</small>		<small>THIRD ANGLE PROJECTION</small>		<small>SHT SIZE: B</small>		<small>SHT 1 OF 1</small>		<small>PART WEIGHT: 177.76 LBS</small>		<small>REV</small> <b>A</b>	
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000																																																																						
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~																																																																						
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094																																																																						
ANGLE	±0.5°	±1.0°	±2.0°	±3.0°	±0.1°	±0.3°	±0.5°																																																																													