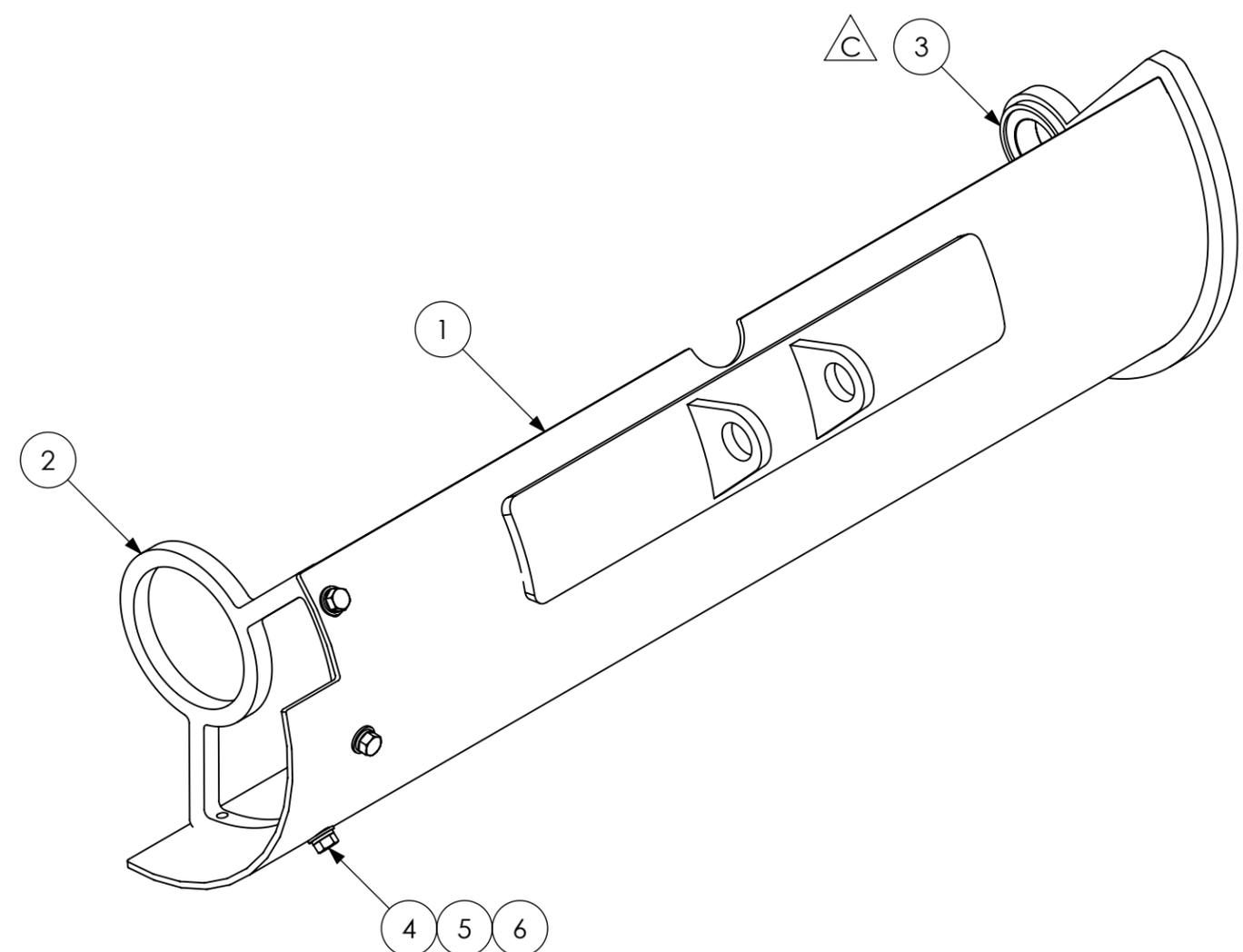


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27701	A	NEW RELEASE		JDS	10/12/2023
30104	B	REMOVE 1027559		JDS	2/5/2024
31545	C	ADD 1027559	F5	JDS	12/18/2024

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1026111	1	WELDMENT, CUTOFF, RH, 8680
2	1026112	1	PLATE, CUTOFF SUPPORT, INNER, 8680
3	1027559	1	BUSHING, CUTOFF
4	100-8-13-20-8F	4	CSHH, 1/2-13 X 1.25, GR8, FT
5	302-8	4	WASHER, LOCK, 1/2
6	300-8	4	WASHER, FLAT, SAE, 1/2



NOTES:  
1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small> <small>(REFERENCE DIMENSIONS)</small> <small>REFER TO TABLES FOR GENERAL TOLERANCES</small>		 ST ENGINEERING LEEBOY, dba LEEBOY 500 LINCOLN COUNTY PARKWAY EXT LINCOLNTON, NC 28092		APPROVALS DRAWN BY TWJ CHECKED BY TWJ		DATE 05/06/2022 12/18/2024		<b>1026109</b> ASSEMBLY, CUTOFF, RH, 8680		INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.		THIRD ANGLE PROJECTION  SHT SIZE: B		SHT 1 OF 1 PART WEIGHT: 95.67 LBS		REV <b>C</b>																																												
GENERAL FABRICATION TOLERANCE - INCH <table border="1"> <tr> <td>&gt;</td> <td>0.000</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>0.000</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> </tr> <tr> <td>≤</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>~</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> <td>~</td> </tr> <tr> <td>±</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td>0.125</td> <td>0.188</td> <td>0.250</td> <td>0.500</td> <td>0.005</td> <td>0.010</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> </tr> </table>														>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	GENERAL MACHINING TOLERANCE <table border="1"> <tr> <td>±3.0°</td> <td>±1.0°</td> <td>±2.0°</td> <td>±3.0°</td> <td>±0.1°</td> <td>±0.3°</td> <td>±0.5°</td> </tr> </table>		±3.0°	±1.0°	±2.0°	±3.0°	±0.1°	±0.3°	±0.5°	SURFACE: $\sqrt{250}$ SURFACE: $\sqrt{125}$		SHEET SCALE: 1:6		SHT 1 OF 1 PART WEIGHT: 95.67 LBS		REV <b>C</b>
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