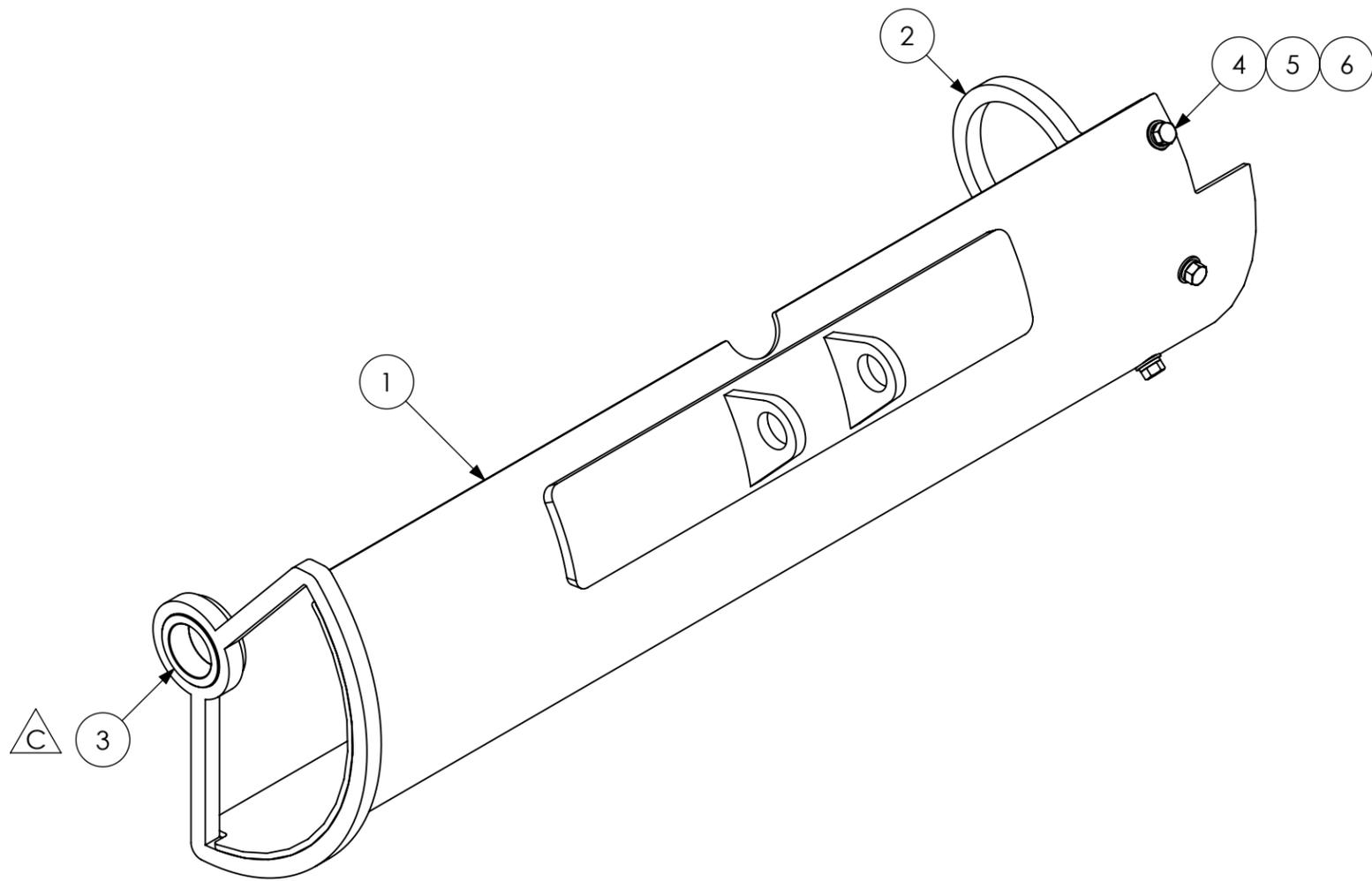


| REVISIONS | | | | | |
|-----------|-----|----------------|------|-----|------------|
| ECN | REV | DESCRIPTION | ZONE | BY | DATE |
| 27701 | A | NEW RELEASE | | JDS | 10/12/2023 |
| 30104 | B | REMOVE 1027559 | | JDS | 2/5/2024 |
| 31545 | C | ADD 1027559 | C1 | JDS | 12/18/2024 |

| ITEM NO. | PART NUMBER | QTY | DESCRIPTION |
|----------|----------------|-----|------------------------------------|
| 1 | 1026110 | 1 | WELDMENT, CUTOFF, LH, 8680 |
| 2 | 1026112 | 1 | PLATE, CUTOFF SUPPORT, INNER, 8680 |
| 3 | 1027559 | 1 | BUSHING, CUTOFF |
| 4 | 100-8-13-20-8F | 4 | CSHH, 1/2-13 X 1.25, GR8, FT |
| 5 | 302-8 | 4 | WASHER, LOCK, 1/2 |
| 6 | 300-8 | 4 | WASHER, FLAT, SAE, 1/2 |



NOTES:

1.

| | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|-------|--------|--------|--------|--------|---------|---------|---------|-------|------------------|-------|------------|---|------------------------|---|-----|---|---|----------------------------------|--|--|--|---|--|-------------------------------------|--|
| FINISH PER LEEBOY SPECIFICATION DRAWING 1014877 | | | | | | | | | | | | | <small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small> <small>(REFERENCE DIMENSIONS)</small> <small>REFER TO TABLES FOR GENERAL TOLERANCES</small> | | LeeBoy ST ENGINEERING LEEBOY, dba LEEBOY 500 LINCOLN COUNTY PARKWAY EXT LINCOLNTON, NC 28092 | | APPROVALS DRAWN BY TWJ CHECKED BY TWJ | | DATE 05/06/2022 12/18/2024 | | 1026108 ASSEMBLY, CUTOFF, LH, 8680 | | INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED. | | THIRD ANGLE PROJECTION SHT SIZE: B | |
| GENERAL FABRICATION TOLERANCE - INCH | | | | | | | | | | | | | SURFACE: $\sqrt{250}$ | | GENERAL MACHINING TOLERANCE | | SURFACE: $\sqrt{125}$ | | | | | | | | | |
| > | 0.000 | 3.000 | 12.000 | 24.000 | 48.000 | 96.000 | 120.000 | 240.000 | 0.000 | 1.000 | 3.000 | 6.000 | 12.000 | 36.000 | | | | | | | | | | | | |
| ≤ | 3.000 | 12.000 | 24.000 | 48.000 | 96.000 | 120.000 | 240.000 | ~ | 1.000 | 3.000 | 6.000 | 12.000 | 36.000 | ~ | | | | | | | | | | | | |
| ± | 0.015 | 0.031 | 0.063 | 0.094 | 0.125 | 0.188 | 0.250 | 0.500 | 0.005 | 0.010 | 0.015 | 0.031 | 0.063 | 0.094 | | | | | | | | | | | | |
| ANGLE | ±0.5° | | ±1.0° | | ±2.0° | | ±3.0° | | ±0.1° | | ±0.3° | | ±0.5° | | SHEET SCALE: 1:6 | | | | | | | | | | | |
| | | | | | | | | | | PAVER / MULTIPLE | | SHT 1 OF 1 | | PART WEIGHT: 95.67 LBS | | REV | | C | | | | | | | | |