

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	20934592	1	RELAY,75 AMP,SPST
2	1021657	1	SPLITTER, POWER, TWO CONNECTOR WITH FUSES
3	36340	4	FUSE,10 AMP,ATC
4	36342	2	FUSE,20 AMP,ATC
5	982446	1	CONN,12-PIN,PLUG,DT06-12SA
6	982447	1	CONNECTOR, 12 PIN, PLUG, DT06-12SB, DEUTSCH
7	982453	2	CONN,WEDGE,PLUG,12P,DEUTSCH
8	983198	4	2 PIN SOCKET, DT04-2P, DEUTSCH
9	983209	4	WEDGE, SOCKET, 2P, DEUTSCH
10	982456	7	PIN, DEUTSCH, 14-16AWG
11	982448	6	TERMINAL,SOCKET,DEUTSCH,14-16AWG
12	73192-02	20	PLUG,CAVITY,DEUTSCH CONN
13	71861-4	14	WIRE,10GA,BLACK
14	71861-2	10.25	WIRE,10GA,RED
15	38519-1	2	WIRE,14GA,BLACK
16	33271-7	7	WIRE,16GA,RED
17	33271-1	7	WIRE,16GA,BLACK

**MANUFACTURE HARNESS IAW PER
LEEBOY ELECTRICAL STANDARD 1013676**

<p>GENERAL FABRICATION TOLERANCE - INCH</p> <table border="1"> <tr> <td>></td> <td>0.000</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>0.000</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> </tr> <tr> <td>≤</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>~</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> <td>~</td> </tr> <tr> <td>±</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td>0.125</td> <td>0.188</td> <td>0.250</td> <td>0.500</td> <td>0.005</td> <td>0.010</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> </tr> </table>														>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	<p>SURFACE: 250</p>		<p>GENERAL MACHINING TOLERANCE</p>		<p>SURFACE: 125</p>	
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DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

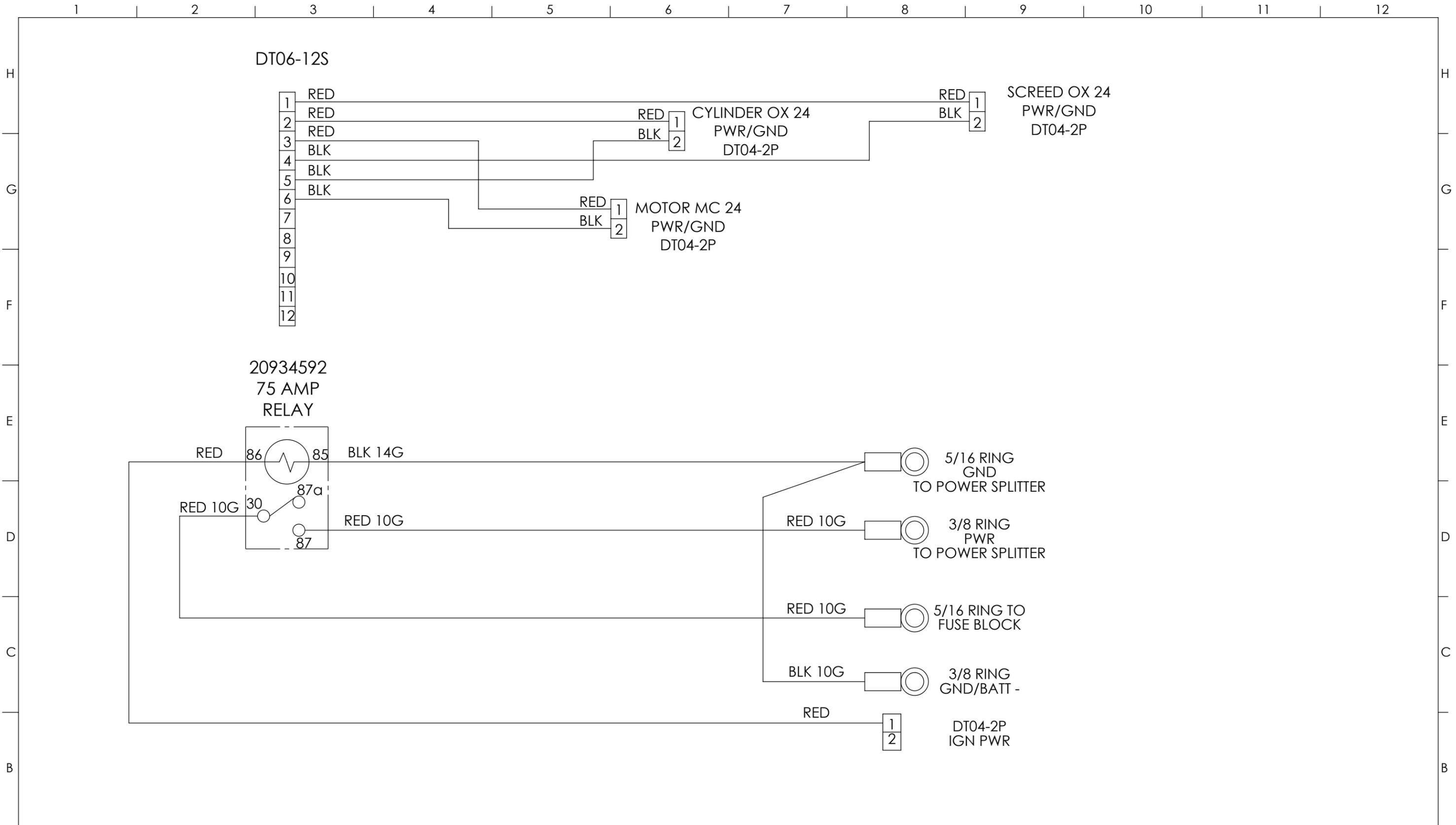
SHEET SCALE: 1:2

LeeBoy

ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY: DC	01/31/2023
CHECKED BY: TWJ	02/10/2025
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THIRD ANGLE PROJECTION	SHT SIZE: B

1027383	
HARNESS, POWER, PLUS1/OXMODULES, 8680	
PAVER / 8680	REV B
SHT 1 OF 2	PART WEIGHT: 1.02 LBS



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