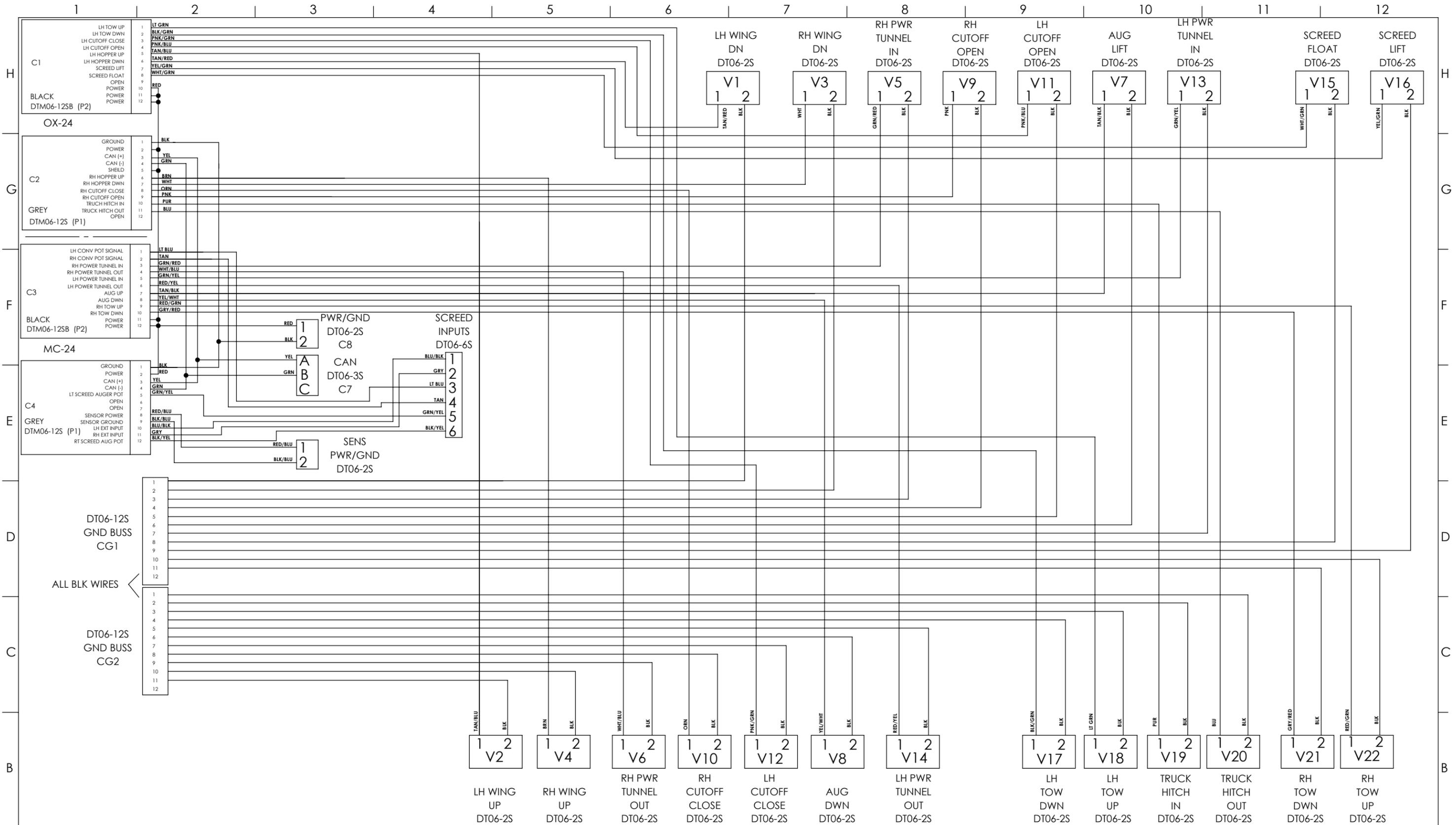


REVISIONS						ITEM NO.	PART NUMBER	QTY	DESCRIPTION
ECN	REV	DESCRIPTION	ZONE	BY	DATE				
28637	A	NEW RELEASE		JS	1/24/2023	1	983199	24	CONN,02-PIN,PLUG,DT06-2S
31076	B	UPDATED DIMENSIONS	3-E3, 3-E7, 3-G11	DC	10/23/2024	2	983208	24	CONN,WEDGE,PLUG,2P,DEUTSCH
						3	983201	1	CONN,03-PIN,PLUG,DT06-3S DEUTSCH
						4	989178-01	1	CONNECTOR,WEDGE LOCK,GREEN
						5	983198	1	2 PIN SOCKET, DT04-2P, DEUTSCH
						6	983209	1	WEDGE, SOCKET, 2P, DEUTSCH
						7	989467	2	CONNECTOR, 12 PIN, PLUG, DTM06-12SB
						8	988900	2	CONNECTOR, 12-PIN, PLUG, DTM06-12SA
						9	989467-01	4	CONNECTOR, WEDGE, WM-12S
						10	982446	2	CONN,12-PIN,PLUG,DT06-12SA
						11	982453	2	CONN,WEDGE,PLUG,12P,DEUTSCH
						12	1007354	44	TERM, SOC 16-22 GA DEUTSCH
						13	988935-01	4	CONN,PLUG,20GA WIRE DEUTSCH DRC26
						14	33271-1	213	WIRE,16GA,BLACK
						15	33271-62	2.5	WIRE, 16GA, LT GREEN
						16	33271-61	2.5	WIRE, 16GA, BLACK/GREEN STRIPE
						17	33271-59	10.5	WIRE, 16GA, PINK/GREEN STRIPE
						18	33271-58	10.5	WIRE, 16GA, PINK/BLUE STRIPE
						19	33271-57	6.3	WIRE, 16GA, TAN/BLU STRIPE
						20	33271-56	6.3	WIRE, 16GA, TAN/RED STRIPE
						21	33271-55	11.6	WIRE, 16GA, YELLOW/GREEN STRIPE
						22	33271-54	11.6	WIRE, 16GA, WHITE/GREEN STRIPE
						23	33271-53	5.5	WIRE, 16GA, WHITE/YELLOW STRIPE
						24	33271-7	11	WIRE,16GA,RED
						25	33271-2	12.3	WIRE,16GA,YELLOW
						26	33271-4	12.3	WIRE,16GA,GREEN
						27	33271-3	7.1	WIRE,16GA,BROWN
						28	33271-5	7.1	WIRE,16GA,WHITE
						29	33271-8	9.7	WIRE,16GA,PINK
						30	33271-6	9.7	WIRE,16GA,ORANGE
						31	33271-9	2.6	WIRE,16GA,PURPLE
						32	33271-11	2.6	WIRE,16GA,BLUE
						33	33271-24	10.25	WIRE,16GA,LT.BLUE
						34	33271-41	10.25	WIRE,16GA,TAN
						35	33271-44	8	WIRE, 16GA, GREEN/RED STRIPE
						36	33271-43	8	WIRE,16GA,WHITE,BLUE STRIPE
						37	33271-19	11.3	WIRE,16GA,GREEN,YELLOW STRIPE
						38	33271-14	11.3	WIRE,16GA,YELLOW,RED STRIPE
						39	33271-39	8.3	WIRE, 16GA, TAN/BLACK STRIPE
						40	33271-38	8.3	WIRE,16GA,YELLOW/WHITE STRIPE
						41	33271-37	3.6	WIRE,16GA,RED/GREEN STRIPE
						42	33271-36	3.6	WIRE,16GA,GRAY,RED STRIPE
						43	33271-34	10	WIRE,16GA,BLUE,BLACK STRIPE
						44	33271-0	10	WIRE,16GA,GRAY
						45	982448	78	TERMINAL,SOCKET,DEUTSCH,14-16AWG
						46	982456	2	PIN, DEUTSCH, 14-16AWG
						47	73192-02	1	PLUG, CAVITY, DEUTSCH CONN

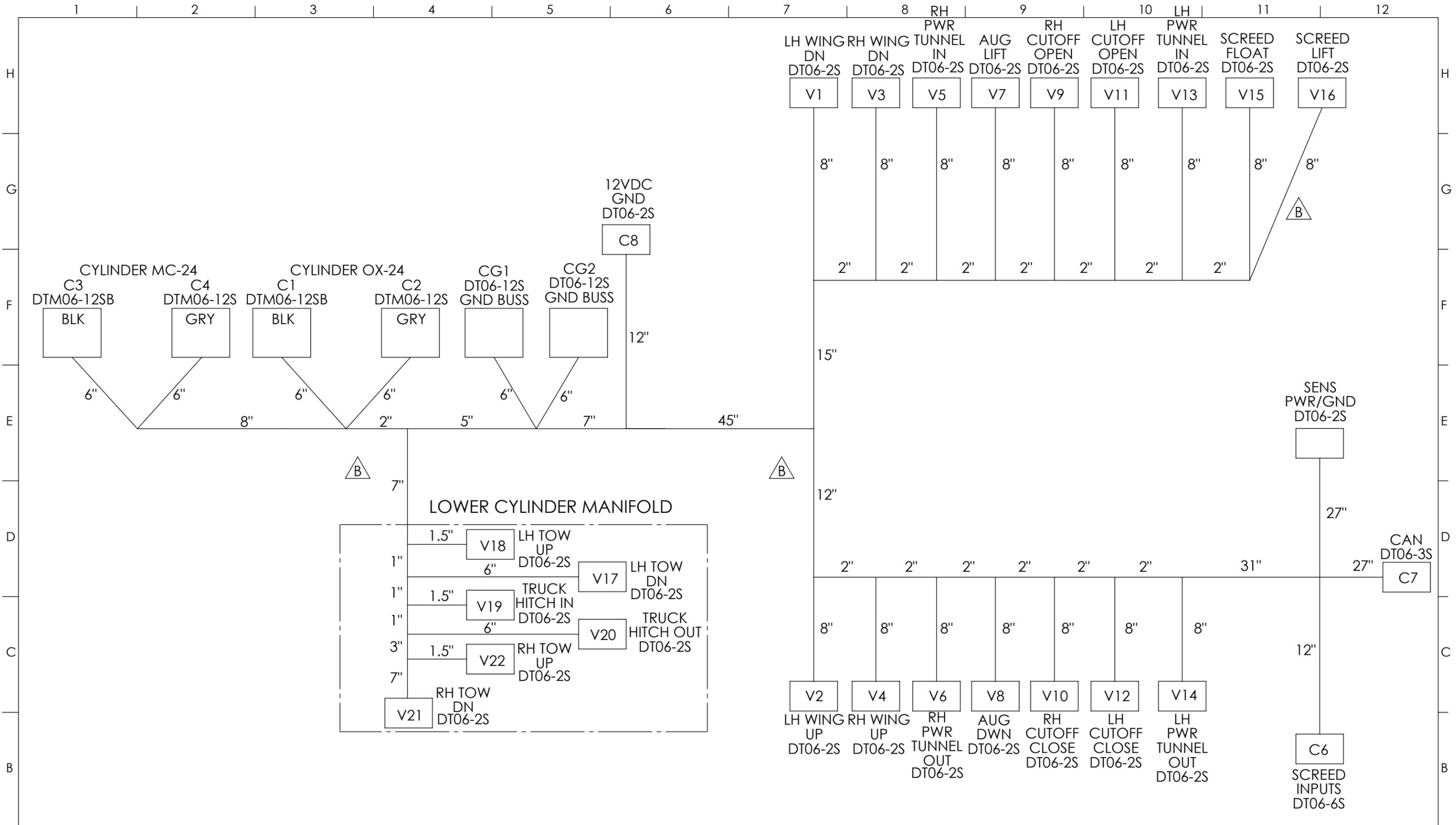
**MANUFACTURE HARNESS IAW PER
LEEBOY ELECTRICAL STANDARD 1013676**

<p>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</p> <p>(REFERENCE DIMENSIONS)</p> <p>REFER TO TABLES FOR GENERAL TOLERANCES</p> <p>SHEET SCALE: 1:2</p>														<p>APPROVALS</p> <p>DRAWN BY JS</p> <p>CHECKED BY TWJ</p>		<p>DATE</p> <p>01/24/2023</p> <p>02/10/2025</p>		<p>1027381</p> <p>HARNESS, CYLINDER MANIFOLD, 8680</p>		<p>PAVER / MULTIPLE</p>		<p>REV B</p>																																														
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>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000																																																						
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<p>ST ENGINEERING LEEBOY, dba LEEBOY, 500 LINCOLN COUNTY PARKWAY EXT, LINCOLNTON, NC 28092</p>														<p>CHECKED BY TWJ</p>		<p>02/10/2025</p>		<p>PAVER / MULTIPLE</p>		<p>REV B</p>																																																														
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ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°																																																					

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DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:2



ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS		DATE
DRAWN BY	JS	01/24/2023
CHECKED BY	TWJ	02/10/2025
INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.		
THIRD ANGLE PROJECTION	SHT SIZE: B	SHT 3 OF 3

1027381	
HARNES, CYLINDER MANIFOLD, 8680	
PAVER / MULTIPLE	REV B
PART WEIGHT: LBS	