



REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27701	A	NEW RELEASE		TWJ	12/1/2022

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1021373	1	WELDMENT, MOUNT, SEAT AND CONSOLE, RH
2	13504717	1	ASSEMBLY, SEAT, GREY AND BLACK, LEEBOY
3	984862	4	CAP, VINYL, BLACK
4	1027072	1	ASSEMBLY, CONTROL CONSOLE, RH, 8680
5	1021351	2	BAR, TRUNION, CONSOLE MOUNT
6	1021370	1	PLATE, FOOT PLATFORM, TREAD GRIP
7	1021374	1	PLATE, WASHER, SEAT POST
8	1026089	1	ASSEMBLY, VANDALISM COVER, 8530 WITH ATTACHED KNOBS
9	1021578	1	TRIM LOCK, VANDALISM COVER, 8530
10	1022289	1	WELDMENT, GRAB HANDLE, CONTROL BOX
11	P70036	1	SIGN, SLOW MOVING VEHICLE
12	1023231	1	BRACKET, SLOW MOVING VEHICLE SIGN, 8530
13	302-8	1	WASHER, LOCK, 1/2
14	100-8-13-16-5F	1	CSHH,1/2-13 X 1,GR5,FT
15	117-4-20-6	4	CSSBH,1/4-20X0.375
16	100-6-16-32-5	4	CSHH,3/8-16 X 2,GR5
17	302-6	4	WASHER, LOCK, 3/8
18	100-4-20-8-5F	2	CSHH,1/4-20 X 0.5,GR5,FT
19	300-4	2	WASHER, FLAT, SAE, 1/4
20	302-4	2	WASHER, LOCK, 1/4
21	200-4-20-5	2	NUT,HEX,1/4-20,GR5
22	100-5-18-12-5F	2	CSHH,5/16-18 X 0.75,GR5,FT
23	300-5	6	WASHER, FLAT, SAE, 5/16
24	302-5	6	WASHER, LOCK, 5/16
25	200-5-18-5	2	NUT,HEX,5/16-18,GR5
26	100-5-18-16-5	4	CSHH,5/16-18 X 1,GR5

NOTES:

1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877													<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small> <small>(REFERENCE DIMENSIONS)</small> <small>REFER TO TABLES FOR GENERAL TOLERANCES</small>		 ST ENGINEERING LEEBOY, dba LEEBOY 500 LINCOLN COUNTY PARKWAY EXT LINCOLNTON, NC 28092	APPROVALS	DATE	1027169																																																										
GENERAL FABRICATION TOLERANCE - INCH													<small>INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED</small>	<small>THIRD ANGLE PROJECTION</small>		SHT SIZE: B	SHT 1 OF 1		PART WEIGHT: 160.59 LBS	REV A																																																								
GENERAL MACHINING TOLERANCE													ASSEMBLY, SEAT AND CONTROL CONSOLE, RH																																																															
<table border="1"> <thead> <tr> <th></th> <th>0.000</th> <th>3.000</th> <th>12.000</th> <th>24.000</th> <th>48.000</th> <th>96.000</th> <th>120.000</th> <th>240.000</th> <th>0.000</th> <th>1.000</th> <th>3.000</th> <th>6.000</th> <th>12.000</th> <th>36.000</th> </tr> </thead> <tbody> <tr> <td>></td> <td>0.000</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>0.000</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> </tr> <tr> <td>≤</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>~</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> <td>~</td> </tr> <tr> <td>±</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td>0.125</td> <td>0.188</td> <td>0.250</td> <td>0.500</td> <td>0.005</td> <td>0.010</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> </tr> </tbody> </table>														0.000		3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	PAVER / MULTIPLE		
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