



REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27701	A	NEW RELEASE		TWJ	12/1/2022

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1021858	1	WELDMENT, MOUNT, SEAT AND CONSOLE
2	13504717	1	ASSEMBLY, SEAT, GREY AND BLACK, LEEBOY
3	984862	4	CAP, VINYL, BLACK
4	1027071	1	ASSEMBLY, CONTROL CONSOLE, LH, 8680
5	1022289	1	WELDMENT, GRAB HANDLE, CONTROL BOX
6	1021351	2	BAR, TRUNION, CONSOLE MOUNT
7	1021370	1	PLATE, FOOT PLATFORM, TREAD GRIP
8	1021374	1	PLATE, WASHER, SEAT POST
9	1026089	1	ASSEMBLY, VANDALISM COVER, 8530 WITH ATTACHED KNOBS
10	1021578	1	TRIM LOCK, VANDALISM COVER, 8530
11	1023231	1	BRACKET, SLOW MOVING VEHICLE SIGN, 8530
12	P70036	1	SIGN, SLOW MOVING VEHICLE
13	100-4-20-8-5F	2	CSHH, 1/4-20 X 0.5, GR5, FT
14	300-4	2	WASHER, FLAT, SAE, 1/4
15	302-4	2	WASHER, LOCK, 1/4
16	200-4-20-5	2	NUT, HEX, 1/4-20, GR5
17	100-5-18-12-5F	2	CSHH, 5/16-18 X 0.75, GR5, FT
18	300-5	6	WASHER, FLAT, SAE, 5/16
19	302-5	6	WASHER, LOCK, 5/16
20	200-5-18-5	2	NUT, HEX, 5/16-18, GR5
21	117-4-20-6	4	CSSBH, 1/4-20 X 0.375
22	302-8	1	WASHER, LOCK, 1/2
23	100-8-13-16-5F	1	CSHH, 1/2-13 X 1, GR5, FT
24	100-6-16-32-5	4	CSHH, 3/8-16 X 2, GR5
25	302-6	4	WASHER, LOCK, 3/8
26	100-5-18-16-5	4	CSHH, 5/16-18 X 1, GR5

NOTES:
1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877													DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		 ST ENGINEERING LEEBOY, dba LEEBOY 500 LINCOLN COUNTY PARKWAY EXT LINCOLNTON, NC 28092	APPROVALS	DATE	1027168			
GENERAL FABRICATION TOLERANCE - INCH													DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.			DRAWN BY	TWJ		12/01/2022	ASSEMBLY, SEAT AND CONTROL CONSOLE, LH	
SURFACE: 250													GENERAL MACHINING TOLERANCE			CHECKED BY		SDD	11/08/2023		PAVER / MULTIPLE
SURFACE: 125													SURFACE: 125			INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.		REV			
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	(REFERENCE DIMENSIONS)	REFER TO TABLES FOR GENERAL TOLERANCES	THIRD ANGLE PROJECTION	SHT SIZE: B	SHT 1 OF 1	PART WEIGHT: 160.58 LBS	A
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~							
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094							
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°		SHEET SCALE: 1:8						