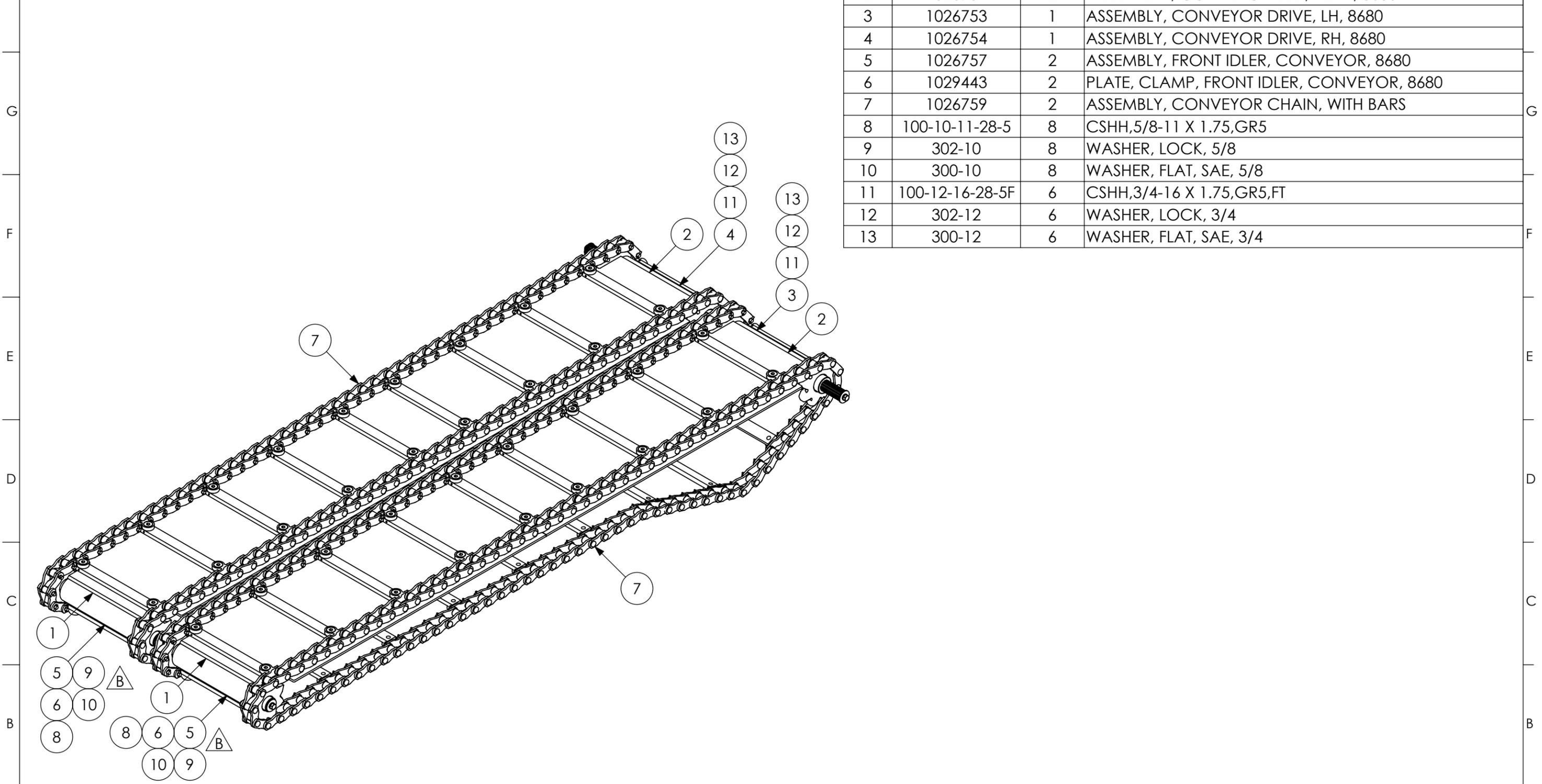


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27701	A	NEW RELEASE		JDS	10/25/2023
30298	B	REMOVE 982183, ADD 1029443	B1, B2	JDS	3/14/2024

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1026749	2	WELDMENT, CONVEYOR BED, FRONT, 8680
2	1026751	2	WELDMENT, CONVEYOR BED, REAR, 8680
3	1026753	1	ASSEMBLY, CONVEYOR DRIVE, LH, 8680
4	1026754	1	ASSEMBLY, CONVEYOR DRIVE, RH, 8680
5	1026757	2	ASSEMBLY, FRONT IDLER, CONVEYOR, 8680
6	1029443	2	PLATE, CLAMP, FRONT IDLER, CONVEYOR, 8680
7	1026759	2	ASSEMBLY, CONVEYOR CHAIN, WITH BARS
8	100-10-11-28-5	8	CSHH,5/8-11 X 1.75,GR5
9	302-10	8	WASHER, LOCK, 5/8
10	300-10	8	WASHER, FLAT, SAE, 5/8
11	100-12-16-28-5F	6	CSHH,3/4-16 X 1.75,GR5,FT
12	302-12	6	WASHER, LOCK, 3/4
13	300-12	6	WASHER, FLAT, SAE, 3/4



FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														
GENERAL FABRICATION TOLERANCE - INCH				SURFACE: 250				GENERAL MACHINING TOLERANCE				SURFACE: 125		
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:16

LeeBoy

ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY JDS	03/22/2022
CHECKED BY TWJ	05/02/2024

INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED

THIRD ANGLE PROJECTION

1026748	
ASSEMBLY, CONVEYOR, 8680	
PAVER / MULTIPLE	REV B
SHT 1 OF 1	PART WEIGHT: "SW-Mass@1026748" LBS