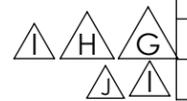
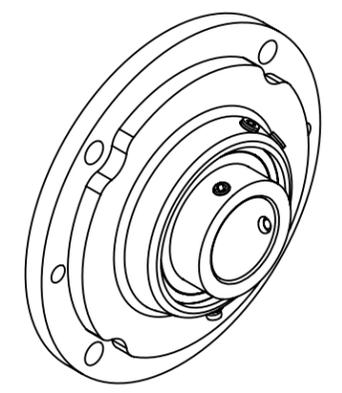
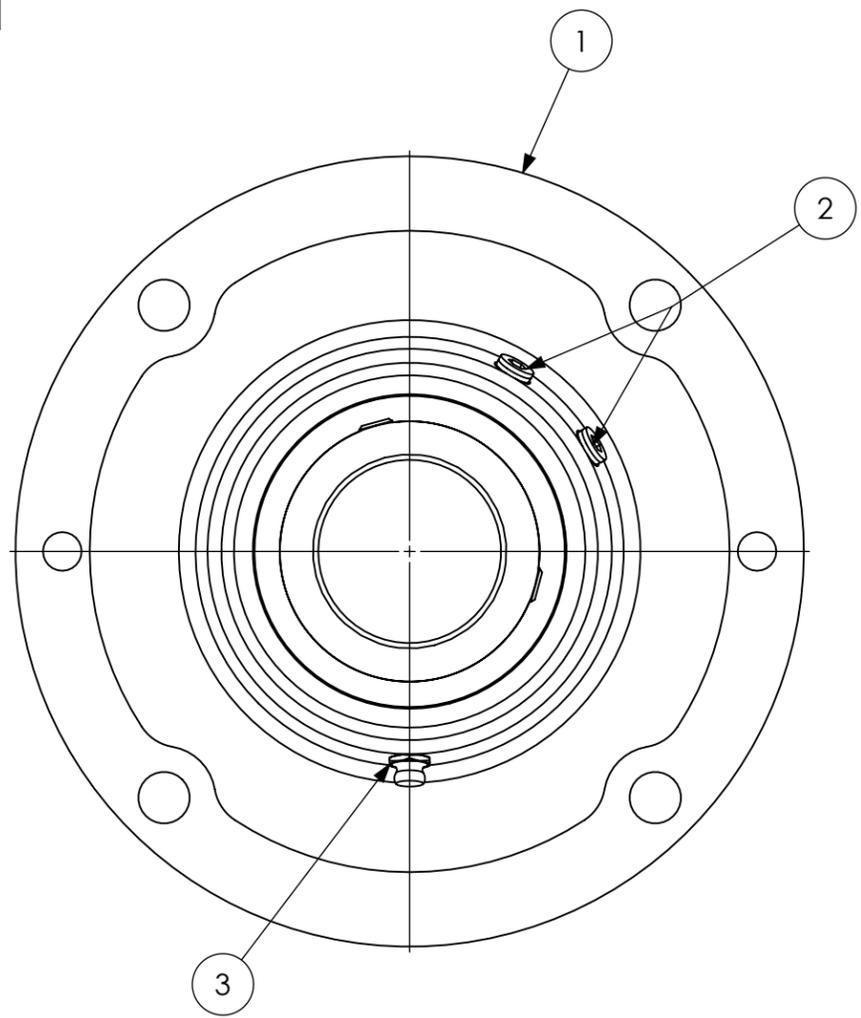


REVISIONS				
ECN	REV	DESCRIPTION	BY	DATE
15712	A	UPDATE FORMAT, NEW DRAWING RELEASE	JDS	3/19/2014
25014	C	ADD NOTES UPDATE GREASE AND SEAL	JDO	12/12/2019
29389	F	REMOVE DUPLICATE BEARING CALLOUT. NO CHANGE IN ACTUAL PART.	TWJ	6/29/2023
29502	G	UPDATED TO SHOW CHANGES IN 853347 REV E	DEG	8/8/2023
30018	H	UPDATED DESCRIPTION AND MODEL TO INCLUDE CHANGES TO 853347	DEG	2/8/2024
30468	I	UPDATED 853347, ADDED 2 PIPE PLUGS	DEG	2/8/2024
30517	J	1/8 NPT GREASE FITTING REPLACED 1/4"	DEG	5/1/2024
31501	K	REMOVED ER-32 FROM NOTES	DEG	12/11/2024



ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	853347	1	BEARING, CONVEYOR DRIVE
2	5406-HP-02	2	PLUG, PIPE, HOLLOW HEX, -2 NPTF
3	33684	1	GREASE FITTING 1/8 NPT



NOTES:

- 1. PART MANUFACTURER OR EQUIVALENT: SEALMASTER
- 2. 278 POLYUREA GREASE
- 3. SEAL FPM FLUROCARBON RUBBER
- 4.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877															
GENERAL FABRICATION TOLERANCE - INCH							SURFACE: 250		GENERAL MACHINING TOLERANCE					SURFACE: 125	
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°		

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:2

LeeBoy

ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY: JDS	03/19/2014
CHECKED BY: TWJ	12/12/2024

851483

ASSEMBLY, CONVEYOR BEARING

MULTIPLE / MULTIPLE

REV **K**

THIRD ANGLE PROJECTION SHT SIZE: B SHT 1 OF 1 PART WEIGHT: 1.75 LBS