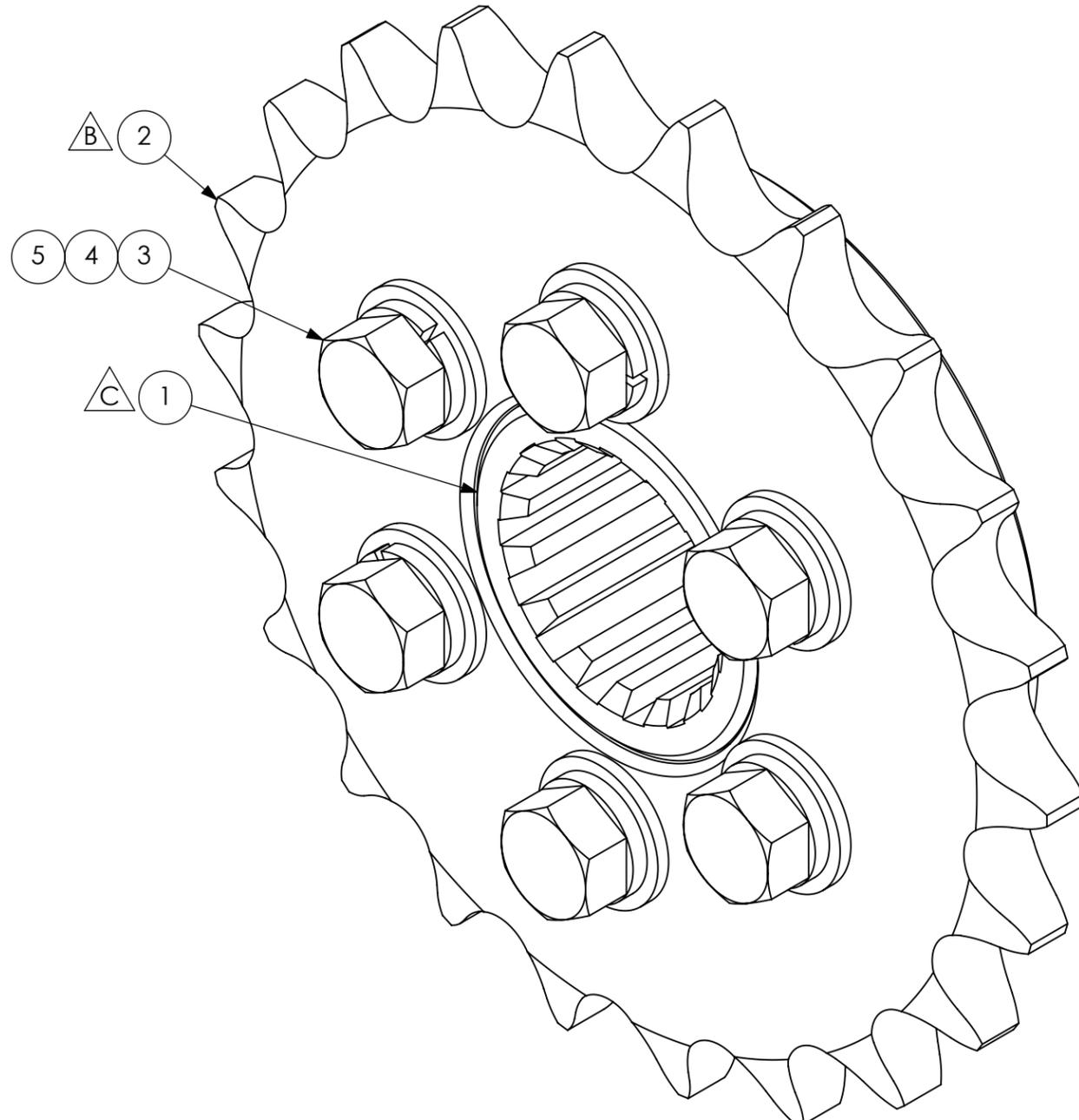


1 2 3 4 5 6 7 8 9 10 11 12

REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
29796	A	NEW RELEASE		JDS	10/4/2023
32381	B	UPDATE 1028181, 1028184	G4	JDS	5/14/2025
32392	C	UPDATE 1028181	F4	JDS	5/15/2025

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1028181	1	WELDMENT, COUPLING, CONVEYOR DRIVE, 8680
2	1028184	1	WELDMENT, SPROCKET, CONVEYOR DRIVE, 8680
3	100-8-20-24-8	6	CSHH, 1/2-20 X 1.5, GR8
4	302-8	6	WASHER, LOCK, 1/2
5	300-8	6	WASHER, FLAT, SAE, 1/2



FINISH PER LEEBOY SPECIFICATION DRAWING 1014877													<small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small> <small>(REFERENCE DIMENSIONS)</small> <small>REFER TO TABLES FOR GENERAL TOLERANCES</small> SHEET SCALE: 1:1		ST ENGINEERING LEEBOY, dba LEEBOY 500 LINCOLN COUNTY PARKWAY EXT LINCOLNTON, NC 28092		APPROVALS DRAWN BY: JDS CHECKED BY: TWJ		DATE 10/04/2023 05/15/2025		<b>1028180</b> ASSEMBLY, CONVEYOR DRIVE SPROCKET, 8680		PAVER / MULTIPLE		SHT 1 OF 1 PART WEIGHT: 10.06 LBS		REV <b>C</b>			
GENERAL FABRICATION TOLERANCE - INCH > 0.000 3.000 12.000 24.000 48.000 96.000 120.000 240.000 ≤ 3.000 12.000 24.000 48.000 96.000 120.000 240.000 ~ ± 0.015 0.031 0.063 0.094 0.125 0.188 0.250 0.500 ANGLE ±0.5° ±1.0° ±2.0° ±3.0° ±0.1° ±0.3° ±0.5°													SURFACE: 250		GENERAL MACHINING TOLERANCE SURFACE: 125		DIMENSIONS > 0.000 1.000 3.000 6.000 12.000 36.000 ≤ 3.000 12.000 24.000 48.000 96.000 120.000 240.000 ~ ± 0.005 0.010 0.015 0.031 0.063 0.094		INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.		THIRD ANGLE PROJECTION		SHT SIZE: B		SHT 1 OF 1		PART WEIGHT: 10.06 LBS		REV <b>C</b>	

1 2 3 4 5 6 7 8 9 10 11 12