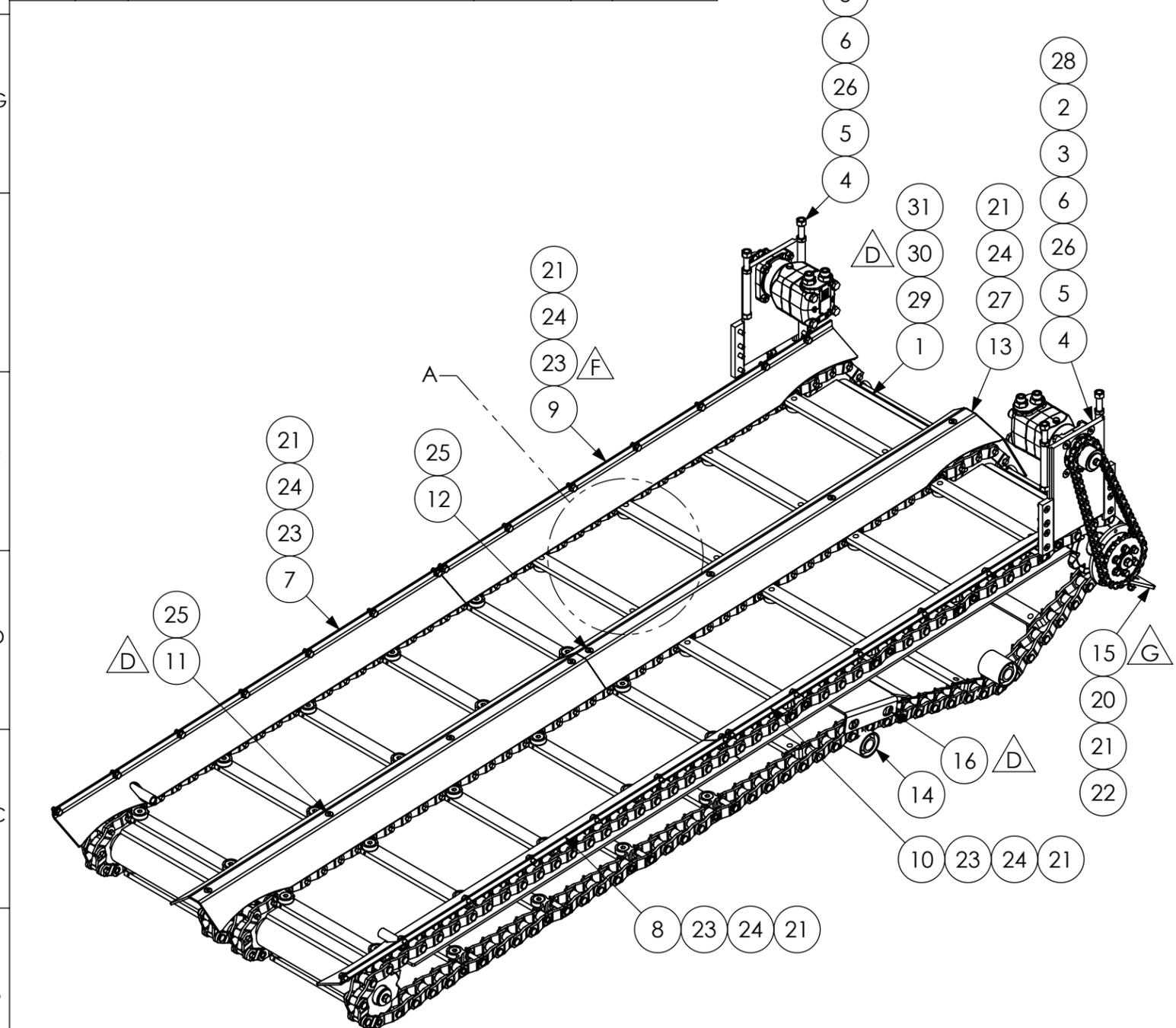


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
30298	D	REMOVE 1026767, ADD 1029444, 1029518, 1029519	C6, D1, F5	JDS	3/14/2024
31053	E	ADD HOSE TRAYS	2-C5, 2-C6, 2-F5, 2-F6	JDS	8/23/2024
31140	F	UPDATE HARDWARE	F4	JDS	9/12/2024
31530	G	UPDATE HARDWARE	D7	JDS	12/17/2024



ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1026748	1	ASSEMBLY, CONVEYOR, 8680
2	851483	2	ASSEMBLY, CONVEYOR BEARING
3	1028180	2	ASSEMBLY, CONVEYOR DRIVE SPROCKET, 8680
4	1026140	2	ASSEMBLY, CONVEYOR MOTOR, SLIDE
5	986368	4	SLIDE, CONVEYOR CHAIN
6	1026760	2	CHAIN, ROLLER, 80H X 60 PITCHES, INCLUDING MASTER LINK
7	1026761	1	WELDMENT, CHAIN GUARD, FRONT, RH, 8680
8	1026763	1	WELDMENT, CHAIN GUARD, FRONT, LH, 8680
9	1026867	1	PLATE, CHAIN GUARD, REAR, RH, 8680
10	1026768	1	PLATE, CHAIN GURAD, REAR, LH, 8680
11	1029444	1	PLATE, CHAIN GUARD, FRONT, CENTER, 8680
12	1026767	1	PLATE, CHAIN GUARD, CENTER, 8680
13	980087	1	PLATE, CONVEYOR CHAIN COVER REAR
14	1026810	8	ASSEMBLY, CONVEYOR ROLLER, LONG
15	1028095	1	FLASHING, FILLER TRAY, REAR CONVEYOR, 8680
16	1029518	1	PLATE, SUPPORT, DRIVE HOSE, LH, 8680
17	1029519	1	PLATE, SUPPORT, DRIVE HOSE, RH, 8680
18	1030271	2	SHEET, HOSE TRAY, FRONT, 8680
19	1030272	2	SHEET, HOSE TRAY, REAR, 8680
20	105-8-13-28-F	5	CSFHS, 1/2-13X1.75, FT
21	300-8	36	WASHER, FLAT, SAE, 1/2
22	204-8-13-5	5	NUT, LOCK, STOVER, 1/2-13, GR5
23	100-8-13-16-5F	28	CSHH, 1/2-13 X 1, GR5, FT
24	302-8	31	WASHER, LOCK, 1/2
25	105-8-13-16-F	8	CSFHS, 1/2-13X1, FT
26	105-8-13-24-F	16	CSFHS, 1/2-13X1.5, FT
27	100-8-13-20-5F	3	CSHH, 1/2-13 X 1.25, GR5, FT
28	1009055	8	BOLT, 1/2-13, CONVEYOR BEARING
29	100-10-11-24-5F	24	CSHH, 5/8-11 X 1.5, GR5, FT
30	302-10	24	WASHER, LOCK, 5/8
31	300-10	24	WASHER, FLAT, SAE, 5/8

NOTES:

1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														
GENERAL FABRICATION TOLERANCE - INCH				SURFACE: 250				GENERAL MACHINING TOLERANCE				SURFACE: 125		
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:18

LeeBoy

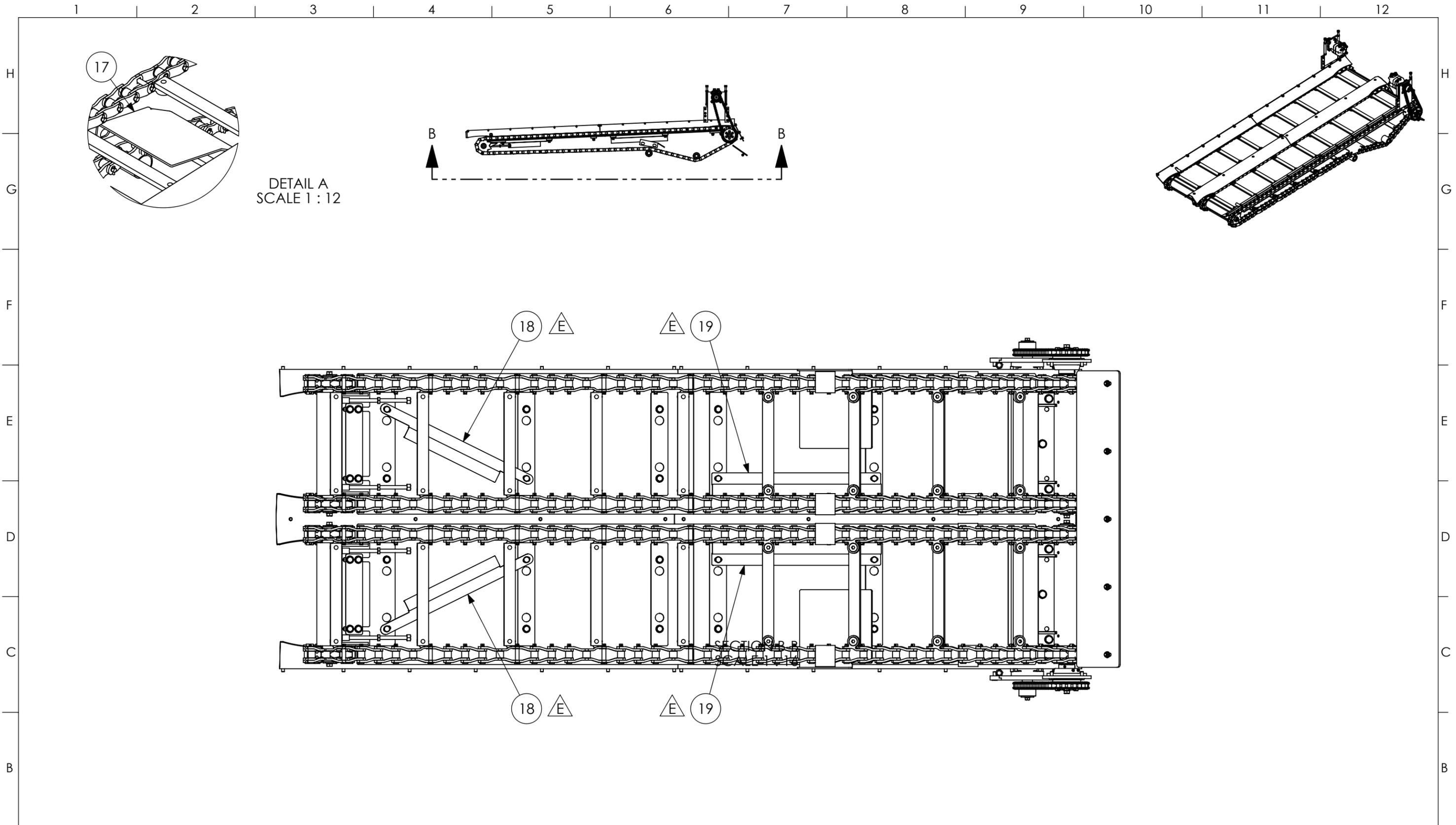
ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY: JDS	03/14/2022
CHECKED BY: TWJ	12/18/2024

INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.

THIRD ANGLE PROJECTION

1025969	
GROUP, CONVEYOR, 8680	
PAVER / MULTIPLE	REV G
SHT 1 OF 2	PART WEIGHT: 3345.39 LBS



GENERAL FABRICATION TOLERANCE - INCH										FINISH PER LEEBOY SPECIFICATION DRAWING 1014877						
										SURFACE: $\sqrt{250}$		GENERAL MACHINING TOLERANCE			SURFACE: $\sqrt{125}$	
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	0.000	1.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	1.000	3.000
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	0.005	0.010
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°			

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:18

LeeBoy

ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS		DATE
DRAWN BY	JDS	03/14/2022
CHECKED BY	TWJ	12/18/2024
INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.		
THIRD ANGLE PROJECTION		SHT SIZE: B

1025969		GROUP, CONVEYOR, 8680
PAVER / MULTIPLE		
SHT 2 OF 2	PART WEIGHT: 3345.39 LBS	REV G