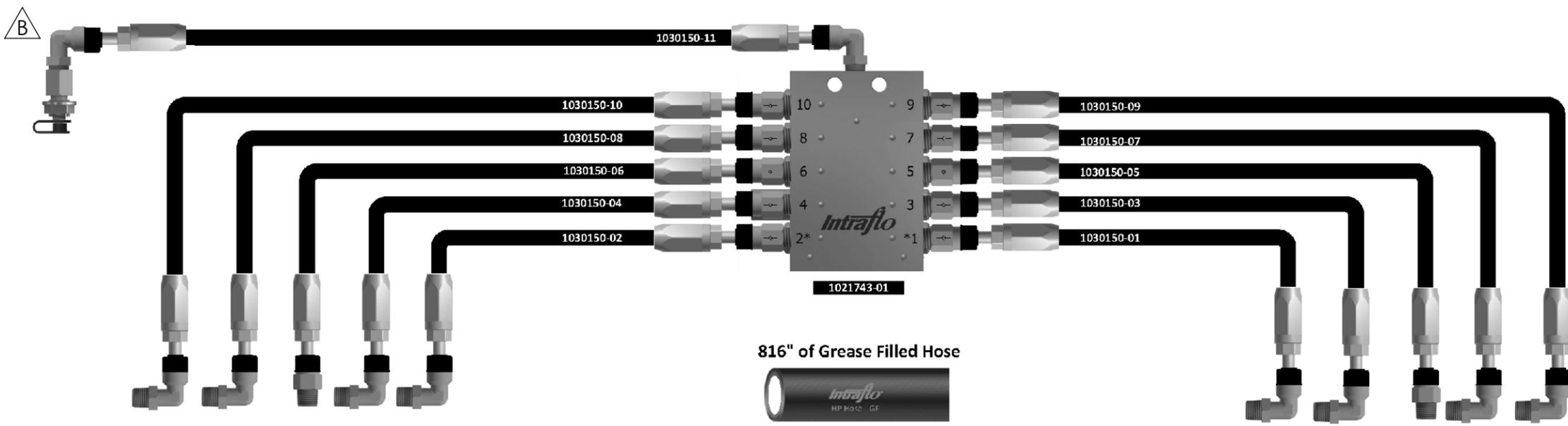
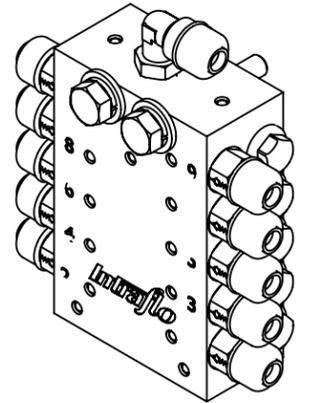


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
30918	A	NEW RELEASE		JDS	8/1/2024
31905	B	UPDATE 1030150-11	D1, 2-H1	JDS	2/26/2025

MATERIAL
PURCHASED



LeeBoy
Model 8680 Ver1.1
Quote #IF24111305
LB# 1030150



NOTES:
1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877										DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED					APPROVALS		DATE		1030150							
GENERAL FABRICATION TOLERANCE - INCH										SURFACE: 250					GENERAL MACHINING TOLERANCE					DRAWN BY JDS		11/14/2024		KIT, CENTRAL LUBE, CONVEYOR, 8680		
SURFACE: 125										SURFACE: 125					CHECKED BY TWJ		03/06/2025		PAVER / MULTIPLE							
INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED										ST ENGINEERING LEEBOY, dba LEEBOY, 500 LINCOLN COUNTY PARKWAY EXT, LINCOLNTON, NC 28092					THIRD ANGLE PROJECTION		SHT SIZE: B		SHT 1 OF 2		PART WEIGHT: 0.45 LBS		REV B			
GENERAL TOLERANCES										SHEET SCALE: 1:2																

>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

Kit Assembly Instructions



Valves/Hoses:

- No Assembly-All Components Loose
- Assemble-Valves Only
- Assemble-Valves And Hoses (Hose Lengths/End Configurations Must Be On Drawing)
- Assemble-Hoses Only (Length/End Configuration Must Be On Drawing)
- Hose Assembly Measurement-OAL (Not Recommended)
- Hose Assembly Measurement-Hose Only (Recommended)

Special Instructions-Valves/Hoses:

Labels:

- No Labels
- Labels-Ship Loose
- Label One Hose End (Specify Hose End in Notes Section Below)
- Label Both Hose Ends

Special Instructions-Labels:

Prox. Switch

- No Prox
- Prox-Ship Loose
- Prox-Install In Valve (Specify Valve and Location in Notes Section Below)

Special Instructions-Prox. Switch:

Pump:

- No Pump
- Pump-No Preset Parameters
- Pump-Preset Parameters (See Pump Settings)

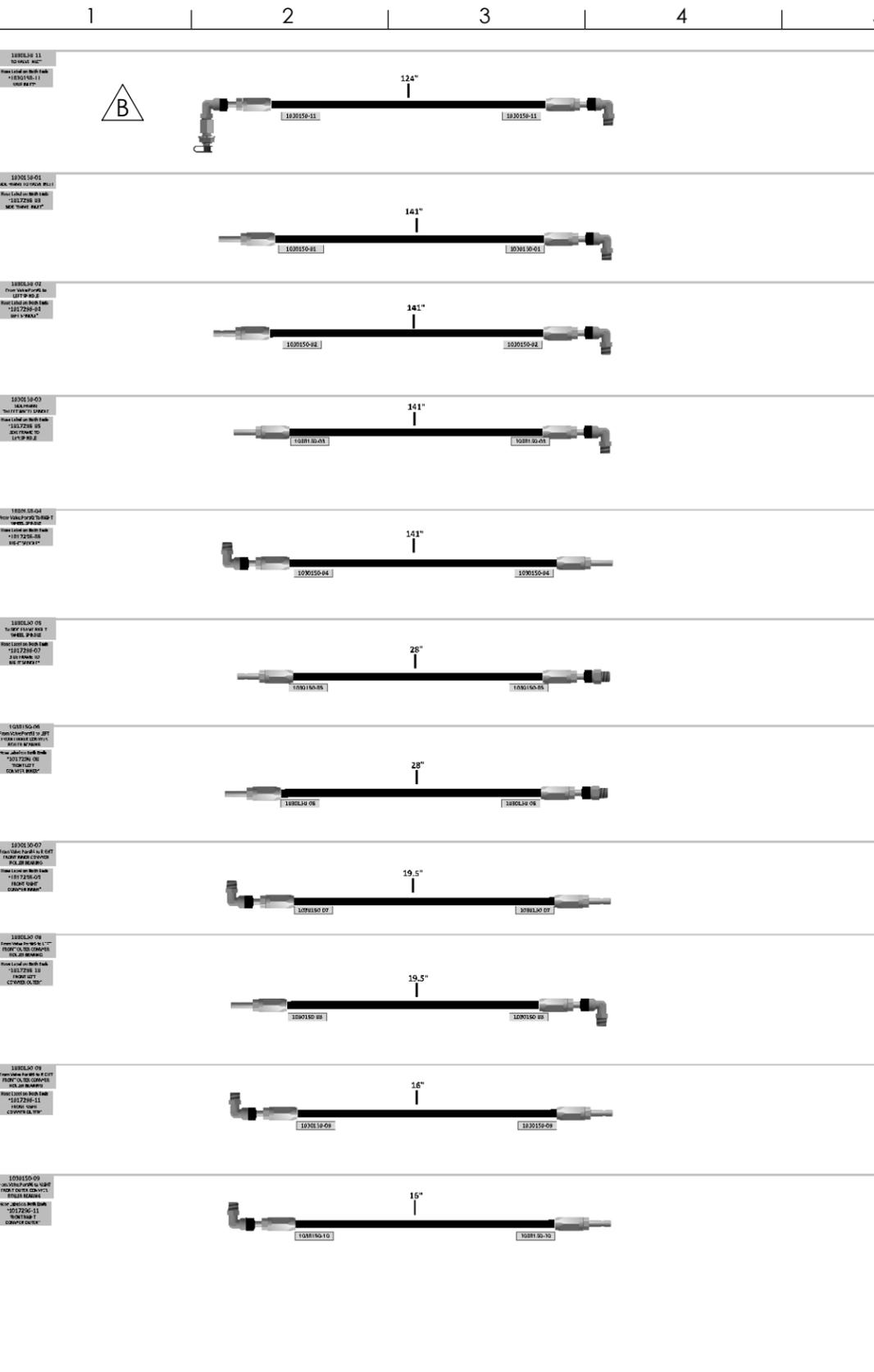
Pump Settings	
Mode:	XXXX
P.Hou:	XXXX
P.Cou:	XXXX
C.Min:	XXXX
C.Cou:	XXXX
PreL:	XXXX
Duty:	XXXX
N.CYC:	XXXX
P.ToA:	XXXX
LEV:	XXXX

Special Instructions-Pump:

Packaging:

- Best Way/Fewest Boxes
- Specific Packaging (See Packaging Instructions)

Special Instructions-Packaging:



MATERIAL

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877

GENERAL FABRICATION TOLERANCE - INCH										SURFACE: 250					GENERAL MACHINING TOLERANCE					SURFACE: 125												
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	0.000	1.000	3.000	6.000	12.000	36.000	0.000	1.000	3.000	6.000	12.000	36.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	1.000	3.000	6.000	12.000	36.000	~	1.000	3.000	6.000	12.000	36.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	0.005	0.010	0.015	0.031	0.063	0.094	0.005	0.010	0.015	0.031	0.063	0.094	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°		±0.1°		±0.3°		±0.5°		±0.1°		±0.3°		±0.5°							

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:2



ST ENGINEERING LEEBOY, dba LEEBOY
500 LINCOLN COUNTY PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS		DATE	
DRAWN BY	JDS	11/14/2024	
CHECKED BY	TWJ	03/06/2025	
INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.			
THIRD ANGLE PROJECTION		SHT SIZE: B	

1030150	
KIT, CENTRAL LUBE, CONVEYOR, 8680	
PAVER / MULTIPLE	
SHT 2 OF 2	PART WEIGHT: LBS

REV B