



REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27700	A	NEW RELEASE		JDS	9/8/2022
29025	B	UPDATE COMPONENTS		JDS	3/23/2023
29200	C	UPDATE COMPONENTS		JDS	5/9/2023
30591	D	UPDATE UNDERCARRIAGE WELDMENT	B2	JDS	5/15/2024

MATERIAL
PURCHASED

NOTES:
1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877																			
GENERAL FABRICATION TOLERANCE - INCH					SURFACE: 250					GENERAL MACHINING TOLERANCE					SURFACE: 125				
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000					
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~					
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094					
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°						

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.
(REFERENCE DIMENSIONS)
REFER TO TABLES FOR GENERAL TOLERANCES
SHEET SCALE: 1:16

LeeBoy
ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY JDS	09/08/2022
CHECKED BY TWJ	05/15/2024

1026033	REV
ASSEMBLY, TRACK, HIGH SPEED RUBBER, RH	D
PAVER / MULTIPLE	
SHT 1 OF 1	
PART WEIGHT: 4252.19 LBS	