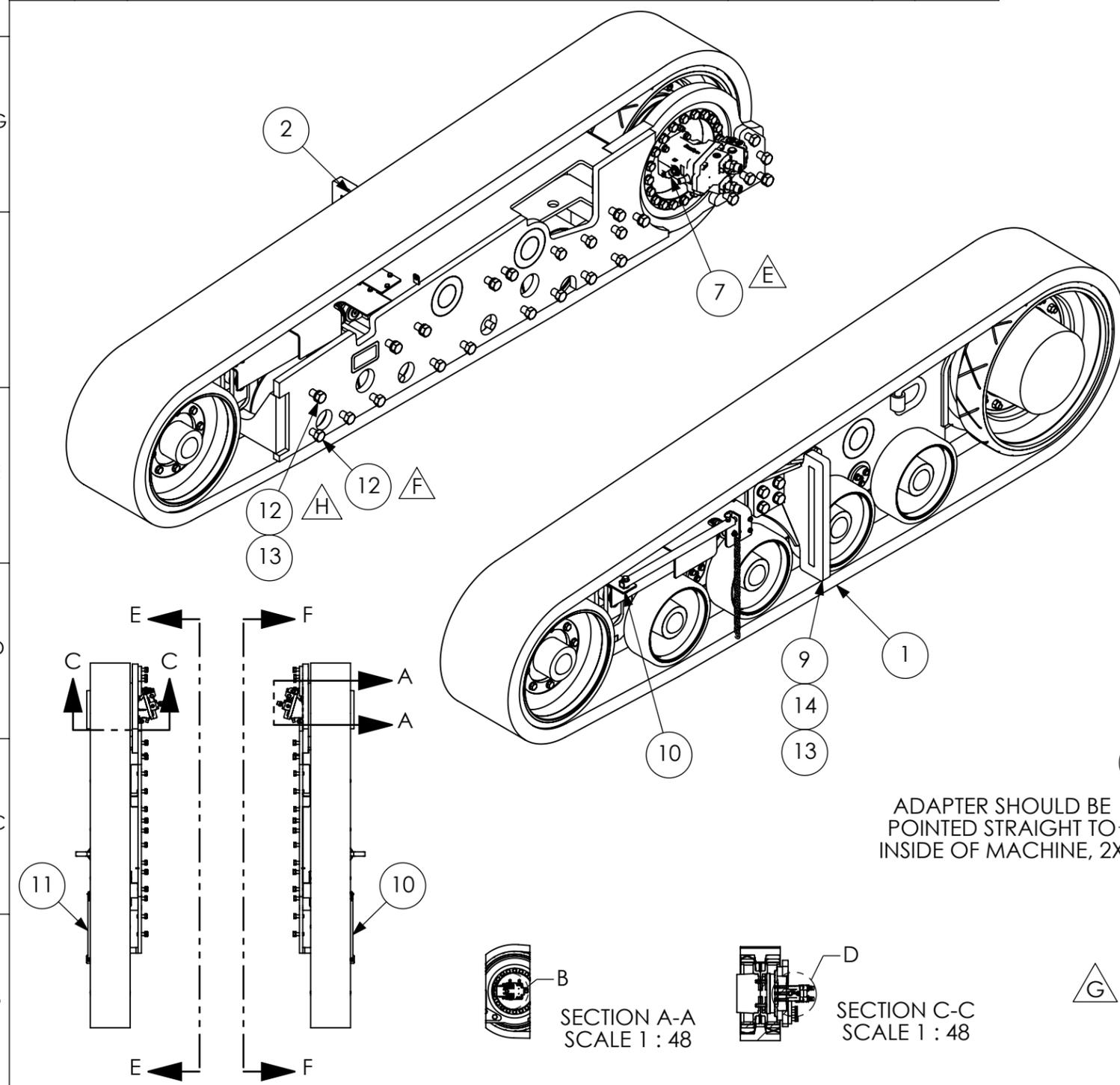
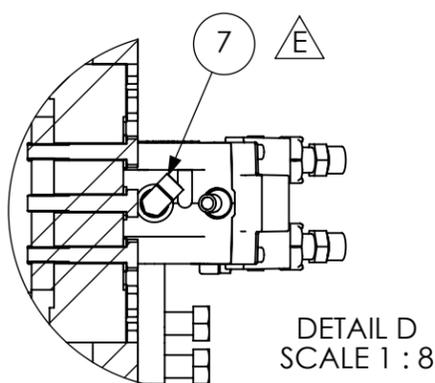
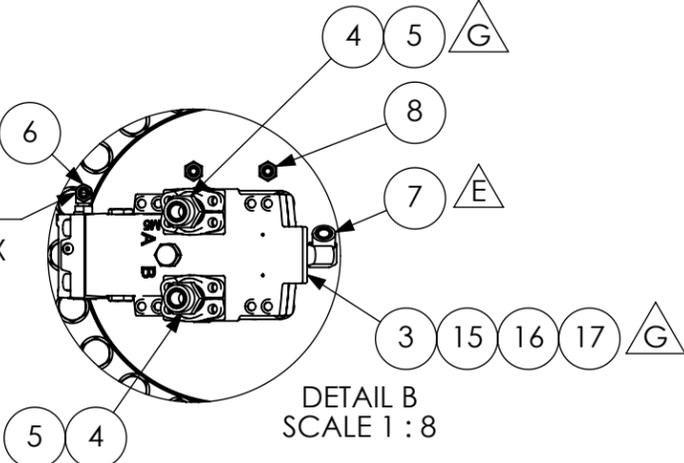


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
30828	E	UPDATE CASE DRAIN ADAPTER LOCATIONS	C9, D11, F5	JDS	7/11/2024
30941	F	UPDATE HARDWARE	E3	JDS	8/5/2024
30944	G	UPDATE DRIVE MOTOR HARDWARE, UPDATE MOTOR MODEL, UPDATE ADAPTERS	B7, C9, D9	JDS	8/6/2024
32329	H	UPDATE UNDERCARRIAGE MOUNTING HARDWARE	B9, E2, 2-D11, 2-H2	JDS	5/7/2025

ITEM NO.	PART NUMBER	QTY	DESCRIPTION	
1	1026032	1	ASSEMBLY, TRACK, HIGH SPEED RUBBER, LH	
2	1026033	1	ASSEMBLY, TRACK, HIGH SPEED RUBBER, RH	
3	1026185	2	MOTOR, HYDRAULIC, 2 SPEED, H1-B, 60CC, C FLANGE	
4	FS1800-12-12	4	ADAPTER, STRAIGHT, CODE62, -12 ORFS / -12 FLANGE	
5	1902-12	4	CLAMP, SPLIT FLANGE, CODE 62, -12	
6	FS6801-06-06-NWO-FG	2	ADAPTER, ELBOW, 90 DEG, -6 ORFS / -6 O-RING	
7	FS6801-10-10-NWO-FG	2	ADAPTER, ELBOW, 90 DEG, -10 ORFS / -10 O-RING	
8	FS6400-06-06-O	4	ADAPTER, STRAIGHT, -6 ORFS / -6 O-RING	
9	1027257	2	WELDMENT, GUIDE, SCREED ARM, 8680	
10	1029516	1	ASSEMBLY, GUIDE BAR, LH, 8680	
11	1029517	1	ASSEMBLY, GUIDE BAR, RH, 8680	
12	100-16-8-44-8	48	CSHH,1-8 X 2.75,GR8	
13	302-16	32	WASHER, LOCK, 1	
14	100-16-8-40-5	16	CSHH,1-8 X 2.5,GR5	
15	100-8-13-28-8	8	CSHH,1/2-13 X 1.75,GR8	
16	302-8	8	WASHER, LOCK, 1/2	
17	300-8	8	WASHER, FLAT, SAE, 1/2	
NS	18	1011461-01	2	O-RING MOTOR SEAL
NS	19	1027263-02	4	O-RING, SAE PORT BLOCK, -12



ADAPTER SHOULD BE POINTED STRAIGHT TO INSIDE OF MACHINE, 2X



NOTES:

- 1. USE LOCTITE 272 ON ALL UNDERCARRIAGE MOUNT BOLTS

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														
GENERAL FABRICATION TOLERANCE - INCH				SURFACE: 250				GENERAL MACHINING TOLERANCE				SURFACE: 125		
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

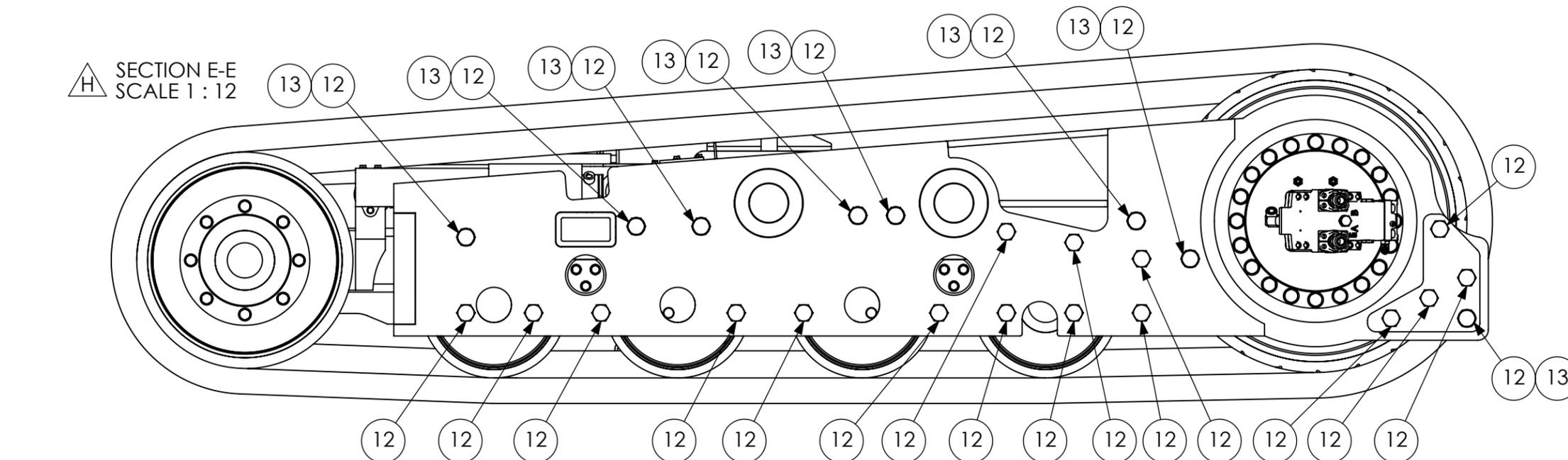
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.  
 (REFERENCE DIMENSIONS)  
 REFER TO TABLES FOR GENERAL TOLERANCES  
 SHEET SCALE: 1:20

**Leeboy**  
 ST ENGINEERING LEEBOY,  
 dba LEEBOY  
 500 LINCOLN COUNTY  
 PARKWAY EXT  
 LINCOLNTON, NC 28092

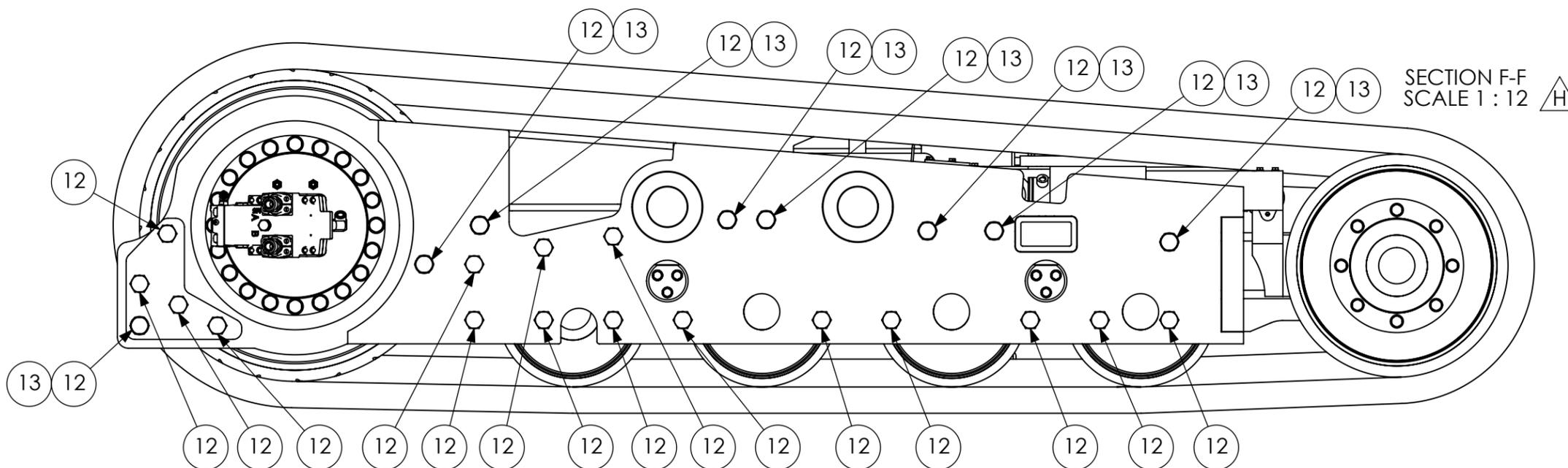
APPROVALS	DATE
DRAWN BY: JDS	03/14/2022
CHECKED BY: TWJ	05/07/2025

**1025972**  
 GROUP, DRIVE, 8680  
 PAVER / MULTIPLE  
 PART WEIGHT: 8880.02 LBS  
 REV H

SECTION E-E  
SCALE 1:12



SECTION F-F  
SCALE 1:12



FINISH PER LEEBOY SPECIFICATION DRAWING 1014877

GENERAL FABRICATION TOLERANCE - INCH									GENERAL MACHINING TOLERANCE					
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO  
FINISHED PART. ROUGH CUTS MUST  
INCLUDE APPROPRIATE STOCK  
ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR  
GENERAL TOLERANCES

SHEET SCALE: 1:20



ST ENGINEERING LEEBOY,  
dba LEEBOY  
500 LINCOLN COUNTY  
PARKWAY EXT  
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY: JDS	03/14/2022
CHECKED BY: TWJ	05/07/2025

INFORMATION CONTAINED ON THIS DRAWING IS THE  
SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN  
PART OR WHOLE WITHOUT THE WRITTEN PERMISSION  
OF LEEBOY IS PROHIBITED

THIRD ANGLE PROJECTION

**1025972**

GROUP, DRIVE, 8680

PAVER / MULTIPLE

SHT 2 OF 2 PART WEIGHT: 8880.02 LBS

REV

H