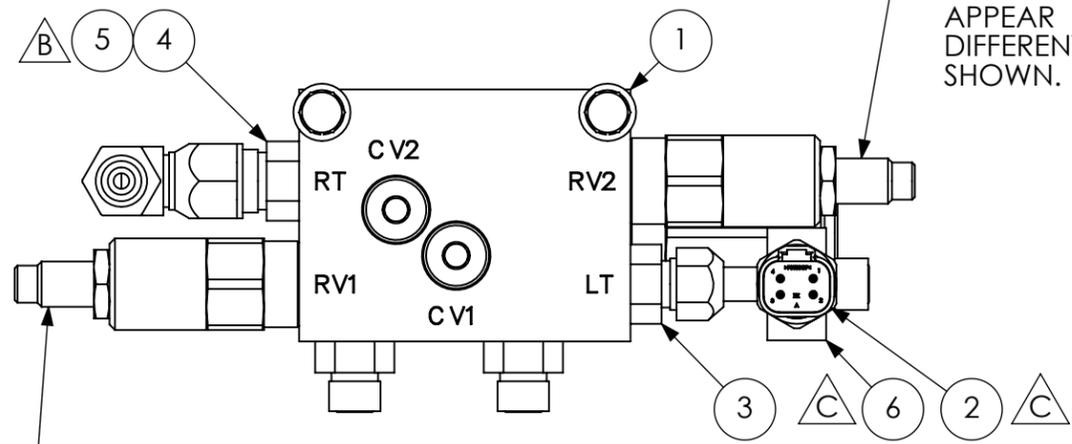


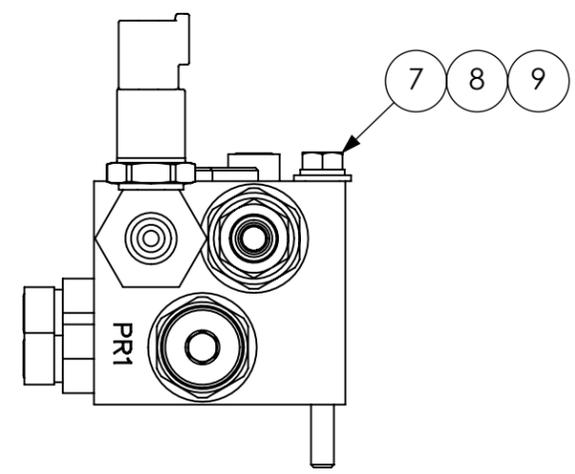
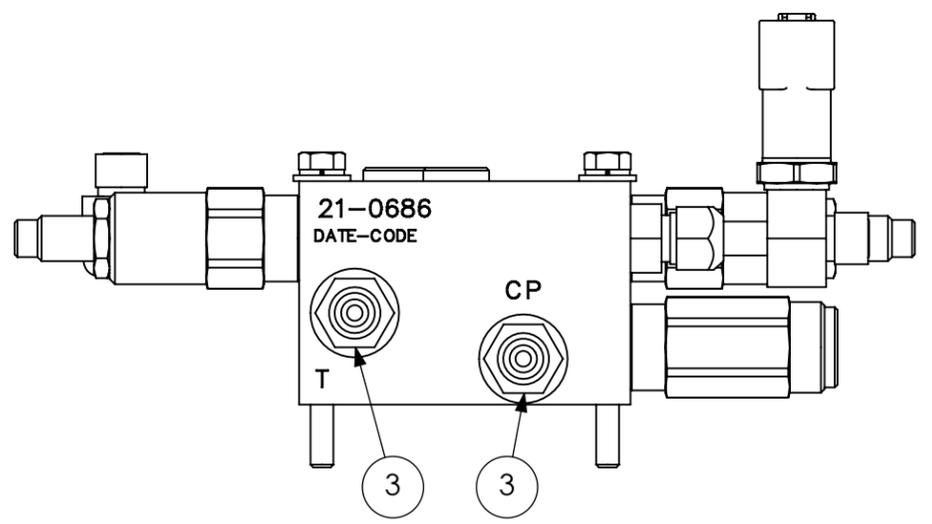
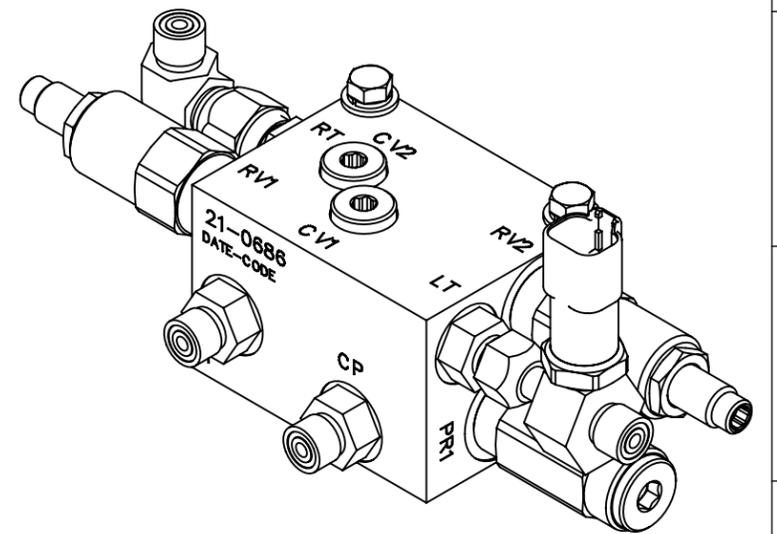
REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
29847	A	NEW RELEASE		JDS	11/20/2023
30130	B	UPDATE ADAPTERS	G2, G7	JDS	2/9/2024
30153	C	UPDATE ADAPTERS	F5, F6	JDS	2/20/2024
32231	D	ADD NOTE TO ADJUST BOTH RELIEF VALVES ALL THE WAY IN.	F1, H5	TWJ	4/21/2025

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1026521	1	MANIFOLD, DUAL TRACK TENSION, 2400 PSI
2	1012753	1	TRANSMITTER, PRESSURE, SAE 4,0 - 5800 PSI
3	FS6400-04-06-O	3	ADAPTER, STRAIGHT, -4 ORFS / -6 O-RING
4	FS6400-06-06-O	1	ADAPTER, STRAIGHT, -6 ORFS / -6 O-RING
5	FS6500-04-06-FG	1	ADAPTER, ELBOW, 90 DEG, SWIVEL, -4 ORFS / -6 ORFS
6	FS6564-04-04-04	1	ADAPTER, TEST PORT, -4 ORFS / -4 ORFS / -4 O-RING
7	100-4-20-52-5	2	CSHH, 1/4-20 X 3.25, GR5
8	302-4	2	WASHER, LOCK, 1/4
9	300-4	2	WASHER, FLAT, SAE, 1/4



REMOVE CAP. ADJUST RELIEF VALVE CLOCKWISE UNTIL IT BOTTOMS OUTS. VALVE WILL APPEAR DIFFERENT THAN SHOWN.

REMOVE CAP. ADJUST RELIEF VALVE CLOCKWISE UNTIL IT BOTTOMS OUTS. VALVE WILL APPEAR DIFFERENT THAN SHOWN.



FINISH PER LEEBOY SPECIFICATION DRAWING 1014877																			
GENERAL FABRICATION TOLERANCE - INCH					SURFACE: 250					GENERAL MACHINING TOLERANCE					SURFACE: 125				
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000					
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~					
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094					
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°						

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
 DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.
 (REFERENCE DIMENSIONS)
 REFER TO TABLES FOR GENERAL TOLERANCES
 SHEET SCALE: 1:2

LeeBoy
 ST ENGINEERING LEEBOY,
 dba LEEBOY
 500 LINCOLN COUNTY
 PARKWAY EXT
 LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY: JDS	11/20/2023
CHECKED BY: TWJ	04/21/2025

1028641	ASSEMBLY, MANIFOLD, TRACK TENSION, 8680	PAVER / MULTIPLE	REV D
SHT 1 OF 1			

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 THIRD ANGLE PROJECTION SHT SIZE: B