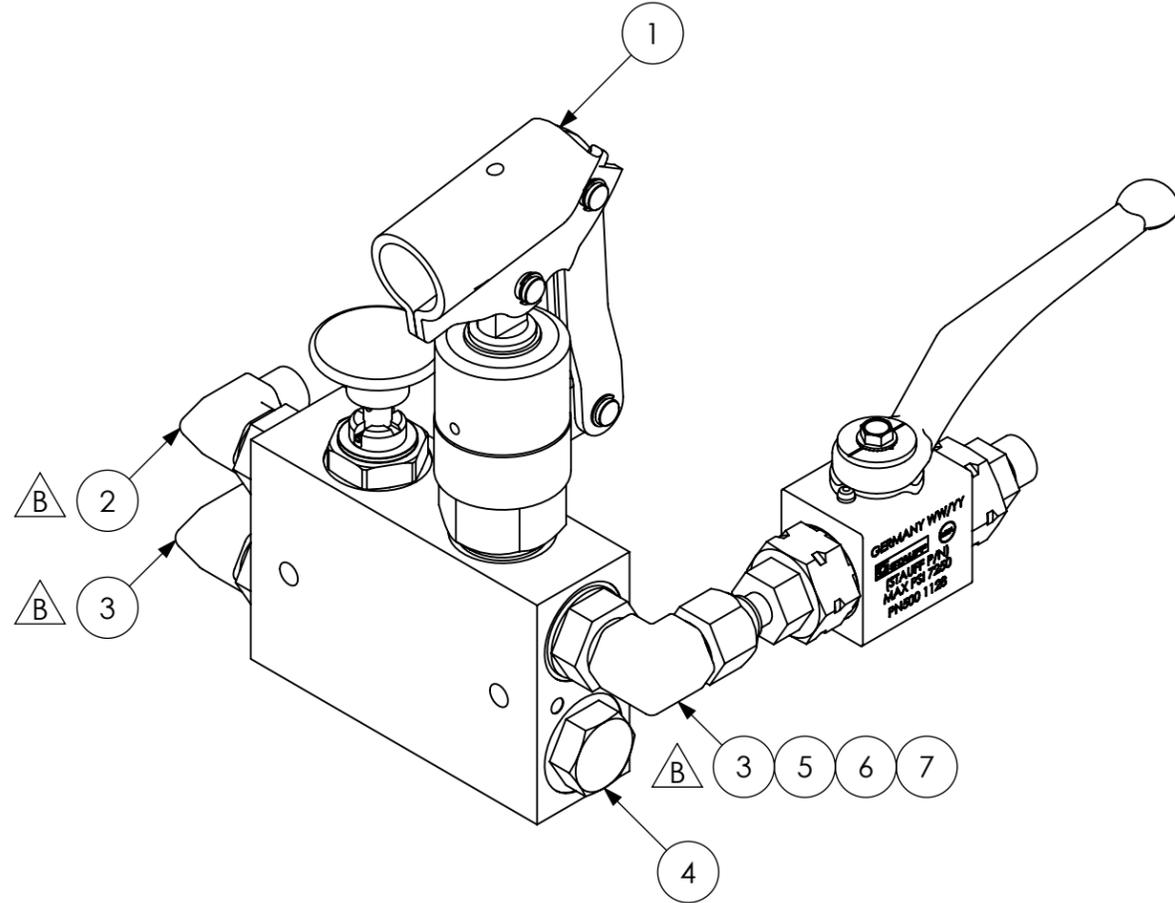


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
29933	A	NEW RELEASE		JDS	12/19/2023
30153	B	UPDATE ADAPTERS	C4, D2	JDS	2/15/2024

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1029021	1	MANIFOLD, MANUAL BRAKE RELEASE, 8680
2	FS6801-04-08-NWO-FG	1	ADAPTER, ELBOW, 90 deg, -4 ORFS / -8 O-RING
3	FS6801-06-08-NWO-FG	2	ADAPTER, ELBOW, 90 deg, -6 ORFS / -8 O-RING
4	6408-8-O	1	ADAPTER, PLUG, O-RING, -8
5	FS6540-06-06-O	1	ADAPTER, STRAIGHT SWIVEL, -6 ORFS / -6 O-RING
6	1022402	1	BALL VALVE, 1/4 TURN, #6 SAE, 7250 PSI
7	FS6400-04-06-O	1	ADAPTER, STRAIGHT, -4 ORFS / -6 O-RING



NOTES:

1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877													DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS. (REFERENCE DIMENSIONS) REFER TO TABLES FOR GENERAL TOLERANCES		 ST ENGINEERING LEEBOY, dba LEEBOY 500 LINCOLN COUNTY PARKWAY EXT LINCOLNTON, NC 28092		APPROVALS DRAWN BY: JDS CHECKED BY: TWJ		DATE 12/19/2023 04/12/2024		1029024 ASSEMBLY, MANIFOLD, MANUAL BRAKE RELEASE, 8680		INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.		THIRD ANGLE PROJECTION		SHT SIZE: B SHT 1 OF 1 PART WEIGHT: 7.87 LBS		REV B																																																						
GENERAL FABRICATION TOLERANCE - INCH <table border="1"> <tr> <td>></td> <td>0.000</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>0.000</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> </tr> <tr> <td>≤</td> <td>3.000</td> <td>12.000</td> <td>24.000</td> <td>48.000</td> <td>96.000</td> <td>120.000</td> <td>240.000</td> <td>~</td> <td>1.000</td> <td>3.000</td> <td>6.000</td> <td>12.000</td> <td>36.000</td> <td>~</td> </tr> <tr> <td>±</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> <td>0.125</td> <td>0.188</td> <td>0.250</td> <td>0.500</td> <td>0.005</td> <td>0.010</td> <td>0.015</td> <td>0.031</td> <td>0.063</td> <td>0.094</td> </tr> </table>													>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000	≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~	±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094	GENERAL MACHINING TOLERANCE <table border="1"> <tr> <td>ANGLE</td> <td colspan="2">±0.5°</td> <td colspan="2">±1.0°</td> <td colspan="2">±2.0°</td> <td colspan="2">±3.0°</td> <td colspan="2">±0.1°</td> <td colspan="2">±0.3°</td> <td colspan="2">±0.5°</td> </tr> </table>		ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°		SHEET SCALE: 1:2								
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