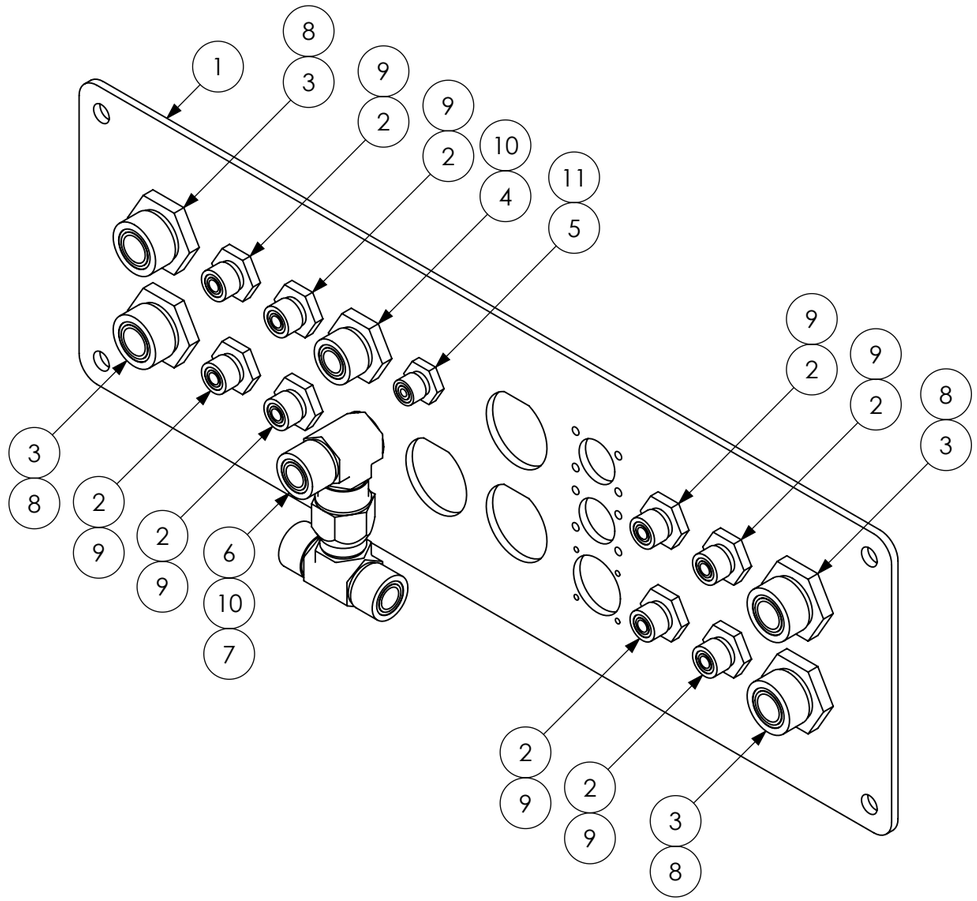
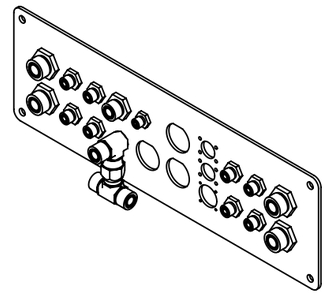
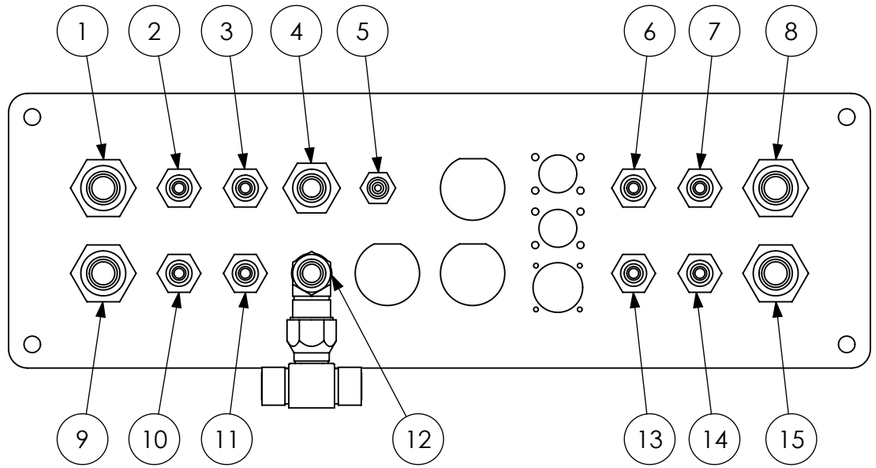
REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
27701	A	NEW RELEASE		JDS	12/22/2022
30480	B	ADD BULKHEAD NUMBERS	E8	JDS	4/29/2024



ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1027181	1	PLATE, BULKHEAD, AUGER BACK
2	FS2700-06-06	8	ADAPTER, BULKHEAD UNION, -06 ORFS / -06 ORFS
3	FS2700-12-12	4	ADAPTER, BULKHEAD UNION, -12 ORFS / -12 ORFS
4	FS2700-10-10	1	ADAPTER, BULKHEAD UNION, -10 ORFS / -10 ORFS
5	FS2700-04-04	1	ADAPTER, BULKHEAD UNION, -04 ORFS / -04 ORFS
6	FS2704-10-10-10-FG	1	ADAPTER, BULKHEAD, RUN TEE, -10 ORFS / -10 ORFS / -10 ORFS
7	FS6600-10-10-10-FG	1	ADAPTER, BRANCH TEE, SWIVEL, -10 ORFS / -10 ORFS / -10 ORFS
8	FS0306-12	4	LOCK NUT, BULKHEAD, ORFS, -12
9	FS0306-06	8	LOCK NUT, BULKHEAD, ORFS, -06
10	FS0306-10	2	LOCK NUT, BULKHEAD, ORFS, -10
11	FS0306-04	1	LOCK NUT, BULKHEAD, ORFS, -04



△B BULKHEAD NUMBERING FOR HOSE ROUTING.



NOTES:

1.

GENERAL FABRICATION TOLERANCE - INCH									GENERAL MACHINING TOLERANCE					
SURFACE: 250									SURFACE: 125					
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:3

LeeBoy

ST ENGINEERING LEEBOY, dba LEEBOY
500 LINCOLN COUNTY PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY JDS	12/22/2022
CHECKED BY TWJ	05/22/2024

INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED

THIRD ANGLE PROJECTION | SHT SIZE: B | SHT 1 OF 1 | PART WEIGHT: 15.00 LBS

1027298

ASSEMBLY, BULKHEAD PLATE, 8680

PAVER / MULTIPLE

REV B