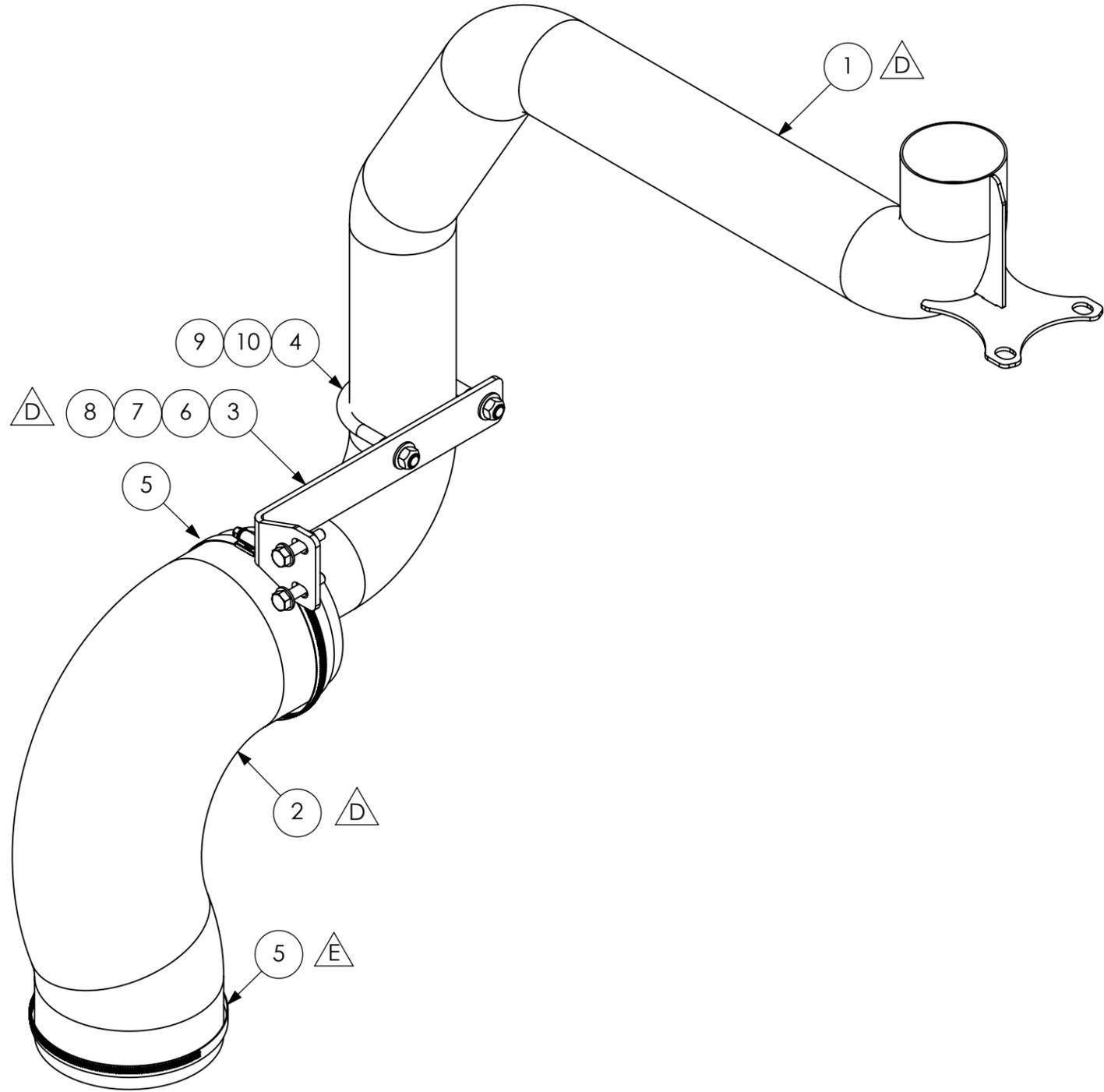


| REVISIONS |     |                                    |            |     |           |
|-----------|-----|------------------------------------|------------|-----|-----------|
| ECN       | REV | DESCRIPTION                        | ZONE       | BY  | DATE      |
| 29986     | C   | UPDATE FLEX HOSE                   |            | JDS | 1/11/2024 |
| 30671     | D   | UPDATE COMPONENTS                  | C3, E1, G6 | JDS | 6/3/2024  |
| 32389     | E   | REPLACE (2) 33172 WITH (2) 1032041 | B3         | JDS | 5/15/2025 |

| ITEM NO. | PART NUMBER   | QTY | DESCRIPTION   |
|----------|---------------|-----|---|
| 1        | 1027389       | 1   | WELDMENT, FUME EXTRACTOR TUBE, 8680                 |
| 2        | 1029161-20    | 1   | HOSE, FLEX, FUME EXTRACTOR, BLOWER TO EXHAUST, 8680 |
| 3        | 1027395       | 1   | MOUNT, LOWER, FUME EXTRACTOR, 8680                  |
| 4        | 33068         | 1   | U-BOLT, .375-16, 3.00IW, 3.62IL                     |
| 5        | 1032041       | 2   | CLAMP, HOSE, #80, WORM   4.75-5.50                  |
| 6        | 100-5-18-24-5 | 2   | CSHH, 5/16-18 X 1.5, GR5                            |
| 7        | 300-5         | 4   | WASHER, FLAT, SAE, 5/16                             |
| 8        | 204-5-18-5    | 2   | NUT, LOCK, STOVER, 5/16-18, GR5                     |
| 9        | 204-6-16-5    | 2   | NUT, LOCK, STOVER, 3/8-16, GR5                      |
| 10       | 300-6         | 2   | WASHER, FLAT, SAE, 3/8                              |



NOTES:

1.

|   |       |        |        |        |        |         |         |         |       |       |       |        |        |   |  |  |  |   |  |                                  |  |   |  |   |  |                                     |  |                                      |  |                 |
|---|-------|--------|--------|--------|--------|---------|---------|---------|-------|-------|-------|--------|--------|---|--|--|--|---|--|----------------------------------|--|---|--|---|--|-------------------------------------|--|--------------------------------------|--|-----------------|
| FINISH PER LEEBOY SPECIFICATION DRAWING 1014877 |       |        |        |        |        |         |         |         |       |       |       |        |        | <small>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</small><br><small>DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.</small><br><small>(REFERENCE DIMENSIONS)</small><br><small>REFER TO TABLES FOR GENERAL TOLERANCES</small> |  | <br>ST ENGINEERING LEEBOY,<br>dba LEEBOY<br>500 LINCOLN COUNTY PARKWAY EXT<br>LINCOLNTON, NC 28092 |  | APPROVALS<br>DRAWN BY: JDS<br>CHECKED BY: TWJ |  | DATE<br>01/26/2023<br>05/21/2025 |  | <b>1027388</b><br>ASSEMBLY, FUME EXTRACTOR TUBE, 8680 |  | INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED. |  | THIRD ANGLE PROJECTION  SHT SIZE: B |  | SHT 1 OF 1<br>PART WEIGHT: 13.28 LBS |  | REV<br><b>E</b> |
| GENERAL FABRICATION TOLERANCE - INCH            |       |        |        |        |        |         |         |         |       |       |       |        |        | SURFACE: 250  |  | GENERAL MACHINING TOLERANCE  |  |   |  |                                  |  | SURFACE: 125  |  |   |  |                                     |  |                                      |  |                 |
| >   | 0.000 | 3.000  | 12.000 | 24.000 | 48.000 | 96.000  | 120.000 | 240.000 | 0.000 | 1.000 | 3.000 | 6.000  | 12.000 | 36.000  |  |  |  |   |  |                                  |  |   |  |   |  |                                     |  |                                      |  |                 |
| ≤   | 3.000 | 12.000 | 24.000 | 48.000 | 96.000 | 120.000 | 240.000 | ~       | 1.000 | 3.000 | 6.000 | 12.000 | 36.000 | ~   |  |  |  |   |  |                                  |  |   |  |   |  |                                     |  |                                      |  |                 |
| ±   | 0.015 | 0.031  | 0.063  | 0.094  | 0.125  | 0.188   | 0.250   | 0.500   | 0.005 | 0.010 | 0.015 | 0.031  | 0.063  | 0.094   |  |  |  |   |  |                                  |  |   |  |   |  |                                     |  |                                      |  |                 |
| ANGLE   | ±0.5° |        | ±1.0°  |        | ±2.0°  |         | ±3.0°   |         | ±0.1° |       | ±0.3° |        | ±0.5°  |   |  |  |  |   |  |                                  |  |   |  |   |  |                                     |  |                                      |  |                 |