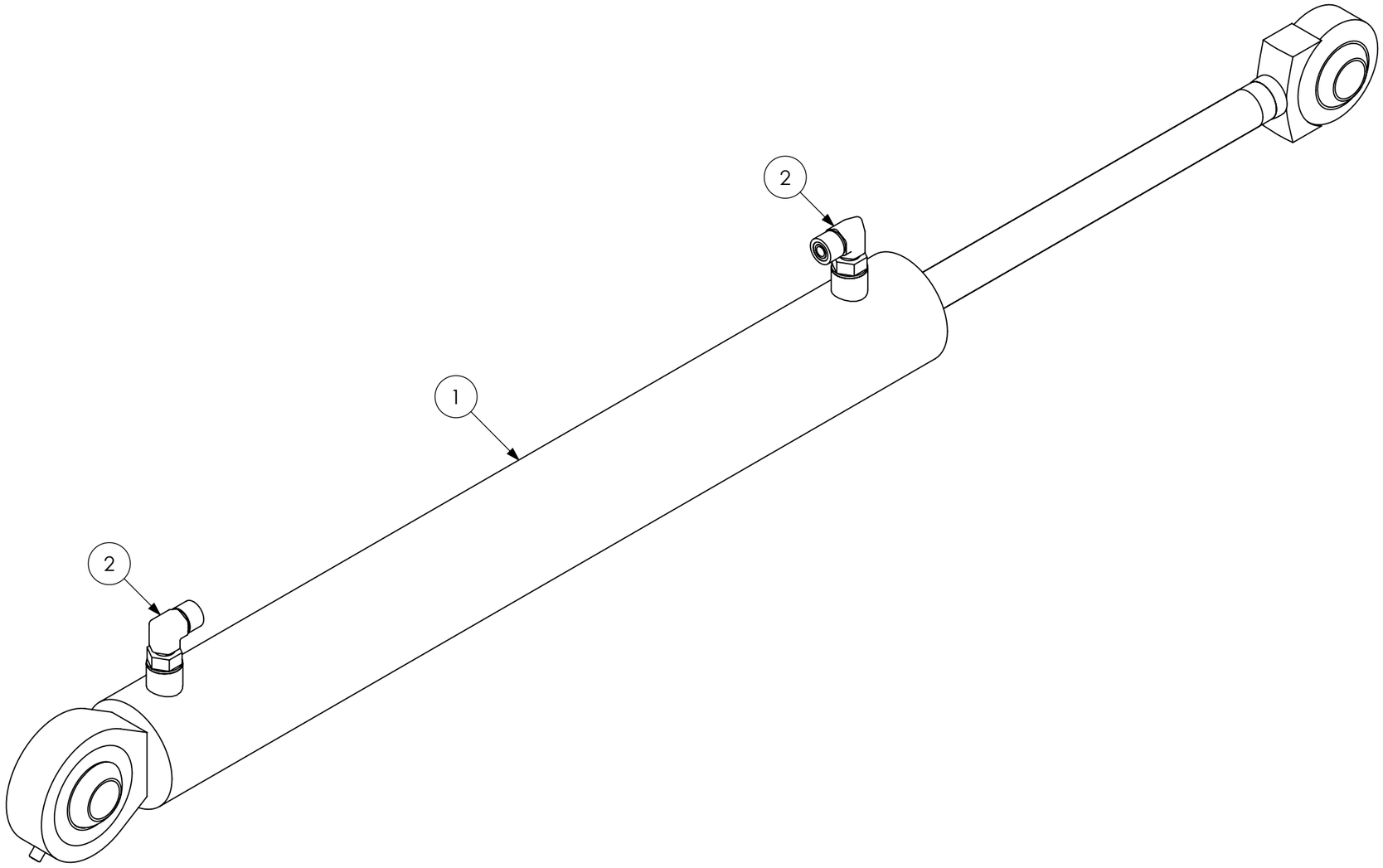
REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
29847	A	NEW RELEASE		JDS	11/20/2023

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1027571	1	CYLINDER, HYDRAULIC, 2.50 X 22.00 X 1.00, SCREED LIFT, 8680
2	FS6801-06-06-NWO-FG	2	ADAPTER, ELBOW, 90 deg, -6 ORFS / -6 O-RING



NOTES:

1.

GENERAL FABRICATION TOLERANCE - INCH									GENERAL MACHINING TOLERANCE					
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

SURFACE: 250

GENERAL MACHINING TOLERANCE SURFACE: 125

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.

(REFERENCE DIMENSIONS)

REFER TO TABLES FOR GENERAL TOLERANCES

SHEET SCALE: 1:3

ST ENGINEERING LEEBOY, dba LEEBOY
500 LINCOLN COUNTY PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY JDS	11/20/2023
CHECKED BY TWJ	11/22/2023

INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED

THIRD ANGLE PROJECTION | SHT SIZE: B | SHT 1 OF 1 | PART WEIGHT: 58.08 LBS

1028636

ASSEMBLY, CYLINDER, SCREED LIFT, 8680

PAVER / MULTIPLE

REV A