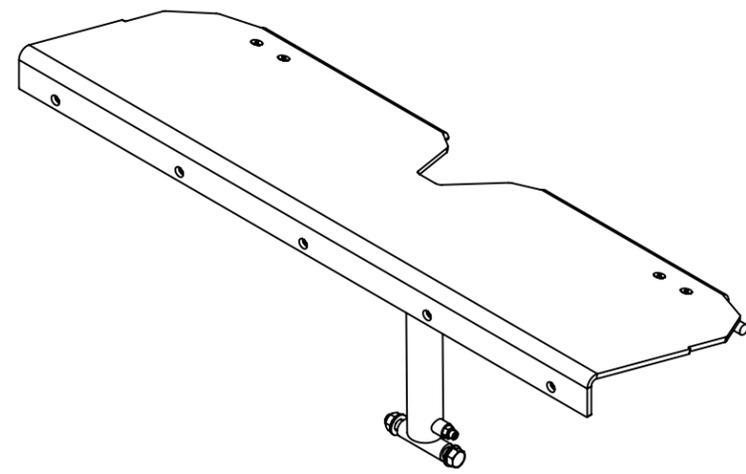
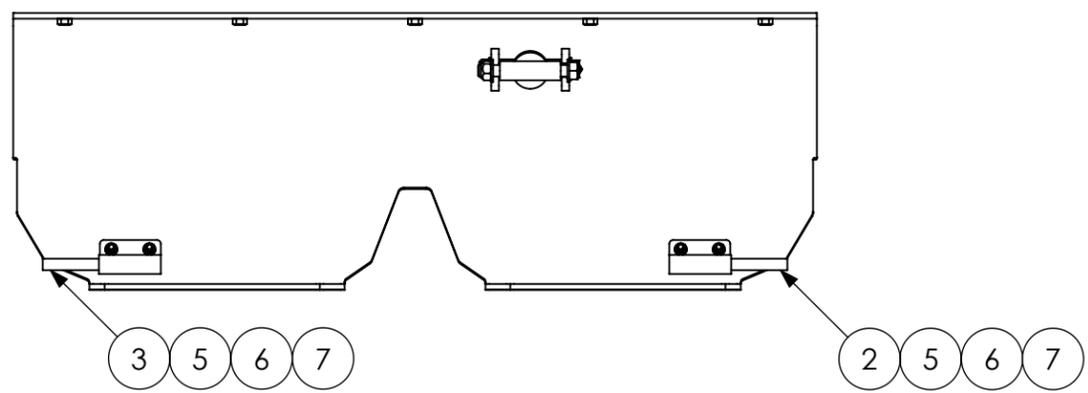
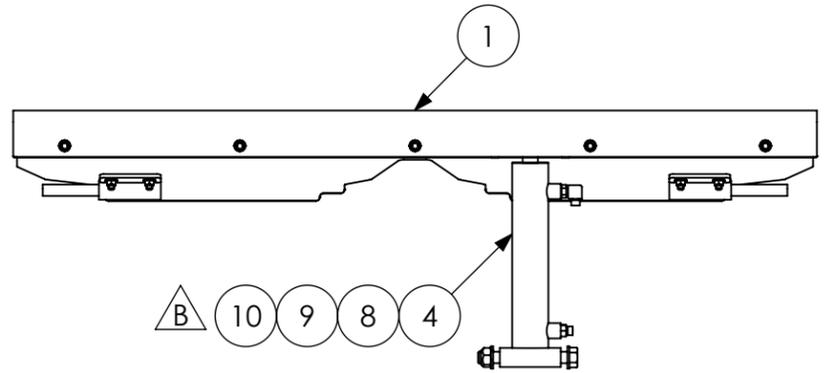


REVISIONS					
ECN	REV	DESCRIPTION	ZONE	BY	DATE
29802	A	NEW RELEASE		JDO	1/17/2024
30714	B	UPDATE LIFT CYLINDER	F3	JDS	6/25/2024

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	1026765	1	WELDMENT, ACCESS COVER, CONVEYOR, 8680
2	1023963	1	HINGE, CHAIN GUARD RH 8616
3	1023964	1	HINGE, CHAIN GUARD LH 8616
4	1029970	1	ASSEMBLY, CYLINDER, CONVEYOR ACCESS, 8680
5	105-6-16-20-F	4	CSFHS,3/8-16X1.25,FT
6	300-6	4	WASHER, FLAT, SAE, 3/8
7	204-6-16-5	4	NUT,LOCK,STOVER,3/8-16,GR5
8	100-12-10-96-5	2	CSHH,3/4-10 X 6,GR5
9	300-12	4	WASHER, FLAT, SAE, 3/4
10	204-12-10-5	2	NUT,LOCK,STOVER,3/4-10,GR5



NOTES:
1.

FINISH PER LEEBOY SPECIFICATION DRAWING 1014877														
GENERAL FABRICATION TOLERANCE - INCH								GENERAL MACHINING TOLERANCE						
>	0.000	3.000	12.000	24.000	48.000	96.000	120.000	240.000	0.000	1.000	3.000	6.000	12.000	36.000
≤	3.000	12.000	24.000	48.000	96.000	120.000	240.000	~	1.000	3.000	6.000	12.000	36.000	~
±	0.015	0.031	0.063	0.094	0.125	0.188	0.250	0.500	0.005	0.010	0.015	0.031	0.063	0.094
ANGLE	±0.5°		±1.0°		±2.0°		±3.0°		±0.1°		±0.3°		±0.5°	

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
DIMENSIONS APPLY TO FINISHED PART. ROUGH CUTS MUST INCLUDE APPROPRIATE STOCK ALLOWANCE FOR MACHINED PARTS.
(REFERENCE DIMENSIONS)
REFER TO TABLES FOR GENERAL TOLERANCES
SHEET SCALE: 1:12

LeeBoy
ST ENGINEERING LEEBOY,
dba LEEBOY
500 LINCOLN COUNTY
PARKWAY EXT
LINCOLNTON, NC 28092

APPROVALS	DATE
DRAWN BY JDO	01/17/2024
CHECKED BY TWJ	07/08/2024

INFORMATION CONTAINED ON THIS DRAWING IS THE SOLE PROPERTY OF LEEBOY. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF LEEBOY IS PROHIBITED.
THIRD ANGLE PROJECTION SHT SIZE: B

1029214	REV
GROUP, CONVEYOR FRONT LIP PIVOT, 8680	B
PAVER / MULTIPLE	
SHT 1 OF 1	PART WEIGHT: 131.54 LBS